# \* TM 55-1500-342-23

**TECHNICAL MANUAL** 

# ARMY AVIATION MAINTENANCE ENGINEERING MANUAL WEIGHT AND BALANCE

**<u>DISTRIBUTION STATEMENT A:</u>** Approved for public release; distribution is unlimited.

\* This publication supersedes TM 55-405-9, 25 August 1966, including all changes.

# HEADQUARTERS, DEPARTMENT OF THE ARMY

29 AUGUST 1986

HEADQUARTERS DEPARTMENT OF ARMY WASHINGTON, D.C., 24 May 2007

## ARMY AVIATION MAINTENANCE ENGINEERING MANUAL WEIGHT AND BALANCE

DISTRIBUTION STATEMENT A: Approved for public release; distribution is unlimited.

TM 55-1500-342-23, 29 August 1986, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove Pages **Insert Pages** A/(B Blank) A and B i and ii i and ii 1-1/(1-2 Blank) 1-1/(1-2 Blank) 2-1 through 2-6 2-1 through 2-6 3-1 through 3-6 3-1 through 3-9/(3-10 Blank) 4-1 through 4-8 4-1 through 4-8 4-8.1/(4-8.2 Blank) - - - - -4-9 and 4-10 4-9 and 4-10 4-10.1/(4-10.2 Blank) 4-10.1/(4-10.2 Blank) 4-11 through 4-22 4-11 through 4-22 - - - - -4-22.1 and 4-22.2 - - - - -A-1/(A-2 Blank) - - - - -Glossary-1 through Glossary-6 Cover Cover

2. Retain this sheet in the front of manual for reference purposes.

CHANGE

NO. 10

TM 55-1500-342-23 C10

By Order of the Secretary of the Army

Official:

GEORGE W. CASEY, JR. General, United States Army Chief of Staff

Joure E. rem

JOYCE E. MORROW Administrative Assistant to the Secretary of the Army 0710301

DISTRIBUTION: To be distributed in accordance with Initial Distribution number 311335 (IDN) requirements for TM 55-1500-342-23.

HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, D.C., 25 March 2004

## Army Aviation Maintenance Engineering Manual

## WEIGHT AND BALANCE

## ENVIRONMENTAL/HAZARDOUS MATERIAL INFORMATION

This document has been reviewed for the presence of Class 1 Ozone Depleting Chemicals. As of change 8, dated 17 September 1996, all references to Class 1 Ozone Depleting Chemicals have been removed from this document by substitution with chemicals that do not cause atmospheric ozone depletion.

## **DISTRIBUTION STATEMENT A:** Approved for public release; distribution is unlimited.

## TM 55-1500-342-23, 29 August 1986, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages Insert pag	
	A/(B blank)
i and ii	i and ii
3-1 and 3-2	3-1 and 3-2
4-1 and 4-2	4-1 and 4-2
4-5 through 4-10	4-5 through 4-10
4-11 through 4-20	4-11 through 4-20

2. Retain this sheet in front of manual for reference purposes.

By Order of the Secretary of the Army:

Official:

Joel B. Huhn

JOEL B. HUDSON Administrative Assistant to the Secretary of the Army 0402701

DISTRIBUTION:

PETER J. SCHOOMAKER General, United States Army Chief of Staff

To be distributed in accordance with Initial Distribution Number (IDN) 311335, requirements for, TM 55-1500-342-23.

CHANGE

NO. 9

HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, D.C., 17 September 1996

NO. 8

#### Army Aviation Maintenance Engineering Manual

## WEIGHT AND BALANCE

DISTRIBUTION STATEMENT A: Approved for public release; distribution is unlimited.

TM 55-1500-342-23, 29 August 1986, is changed as follows:

 Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages

Insert pages

i and ii 4-9 and 4-10 4-10.1/(4-10.2 blank) i and ii 4-9 and 4-10 4-10.1/(4-10.2 blank)

2. Retain this sheet in front of manual for reference purposes.

### By Order of the Secretary of the Army:

Official

Joel B. Hula

JOEL B. HUDSON Administrative Assistant to the Secretary of the Army 02420

DENNIS J. REIMER General, United States Army Chief of Staff

DISTRIBUTION:

To be distributed in accordance with DA Form 12-31-E, block no. 1335, requirements for TM 55-1500-342-23.

CHANGE

**HEADQUARTERS** DEPARTMENT OF THE ARMY WASHINGTON, D.C., 4 APRIL 1994

### **Army Aviation Maintenance Engineering Manual**

## WEIGHT AND BALANCE

DISTRIBUTION STATEMENT A: Approved for public release; distribution is unlimited.

TM 55-1500-342-23, 29 August 1986, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages

4-9 and 4-10 4-10.1/(4-10.2 blank) 4-15 through 4-18

2. Retain this sheet in front of manual for reference purposes.

#### By Order of the Secretary of the Army:

GORDON R. SULLIVAN General, United States Army Chief of Staff

Administrative Assistant to the Secretary of the Army 06559

MILTON H. HAMILTON

**DISTRIBUTION:** 

Official:

To be distributed in accordance with DA Form 12-31-E, block no. 1335, requirements for TM 55-1500-342-23.

CHANGE

NO. 7

4-9 and 4-10 4-10.1/(4-10.2 blank) 4-15 through 4-18

Insert pages

HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, D.C., 28 May 1993

## Army Aviation Maintenance Engineering Manual

## WEIGHT AND BALANCE

DISTRIBUTION STATEMENT A: Approved for public release; distribution is unlimited

TM 55-1500-342-23, 29 August 1986, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages

Insert pages

i and ii 4-1 through 4-6 4-10.1/(4-10.2 blank)

i and ii 4-1 through 4-6 4-10.1/(4-10.2 blank)

2. Retain this sheet in front of manual for reference purposes.

By Order of the Secretary of the Army:

GORDON R. SULLIVAN General, United States Army Chief of Staff

Official:

MILTON H. HAMILTON Administrative Assistant to the Secretary of the Army 04206

DISTRIBUTION:

To be distributed in accordance with DA Form 12-31-E, block no. 1335, requirements for TM 55-1500342-23.

CHANGE

NO. 6

HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, D.C., 31 July 1992

### Army Aviation Maintenance Engineering Manual

### WEIGHT AND BALANCE

TM 55-1500-342-23, 29 August 1986, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages	Insert pages
1-1/1-2	1-1/1-2
2-1 and 2-2	2-1 and 2-2
3-1 and 3-2	3-1 and 3-2
4-1 and 4-2	4-1 and 4-2
4-13 and 4-14	4-13 and 4-14
2028's and Envelopes	2028's and Envelopes

2. Retain this sheet in front of manual for reference purposes.

By Order of the Secretary of the Army:

GORDON R. SULLIVAN General, United States Army Chief of Staff

Official:

MILTON H. HAMILTON Administrative Assistant to the Secretary of the Army 02398

#### DISTRIBUTION:

To be distributed in accordance with DA Form 12-31-E, block no. 1335, AVUM and AVIM maintenance requirements for TM 55-1500-342-23.

DISTRIBUTION STATEMENT A: Approved for public release; distribution is unlimited.

CHANGE NO. 5

HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, D.C., 2 October 1990

> CARL E. VUONO General, United States Army

Chief of Staff

#### Army Aviation Maintenance Engineering Manual

### WEIGHT AND BALANCE

TM 55-1500-342-23, 29 August 1986, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages

Insert pages

i and ii 4-9 and 4-10 i and ii 4-9 and 4-10 4-10.1/4-10.2

2. Retain this sheet in front of manual for reference purposes.

By Order of the Secretary of the Army:

Official:

THOMAS F. SIKORA Brigadier General, United States Army The Adjutant General

DISTRIBUTION:

To be distributed in accordance with DA Form 12-31, AVUM and AVDM Maintenance requirements for all Fixed and Rotary Wing Aircraft.

CHANGE NO. 4

HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, D.C., 13 November 1989

## Army Aviation Maintenance Engineering Manual

## WEIGHT AND BALANCE

TM 55-1500-342-23, 29 August 1986, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages

Insert pages

4-3 through 4-8 4-17 through 4-20 4-3 through 4-8 4-17 through 4-20

2. Retain this sheet in front of manual for reference purposes.

By Order of the Secretary of the Army:

CARL E. VUONO General, United States Army Chief of Staff

Official:

WILLIAM J. MEEHAN II Brigadier General, United States Army The Adjutant General

**DISTRIBUTION:** 

To be distributed in accordance with DA Form 12-31, AVIM AND AVUM Maintenance requirements for all Fixed and Rotary Wing Aircraft.

CHANGE }

This is a **reprint** of change 2.

## CHANGE

NO. 2

HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, D.C., 11 October 1988

> CARL E. VUONO General, United States Army Chief of Staff

### Army Aviation Maintenance Engineering Manual

## WEIGHT AND BALANCE

TM 55-1500-342-23, 29 August 1986, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages

i and ii 4-3 through 4-18 4-23 and 4-24 Insert pages

i and ii 4-3 through 4-18 4-23 and 4-24

2. Retain this sheet in front of manual for reference purposes.

By Order of the Secretary of the Army:

Official:

WILLIAM J. MEEHAN II Brigadier General, United States Army The Adjutant General

DISTRIBUTION:

To be distributed in accordance with DA Form 12-31, AVIM and AVUM Maintenance requirements for all Fixed and Rotary Wing Aircraft.

HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, D.C., 16 September 1987

## Army Aviation Maintenance Engineering Manual

## WEIGHT AND BALANCE

TM 55-1500-342-23, 29 August.1986, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages

3-3 through 3-6 4-1 through 4-4 4-7 and 4-8 4-9 through 4-12 4-17 through 4-20 Insert pages

3-3 through 3-6 4-1 through 4-4 4-7 and 4-8 4-9 through 4-12 4-17 through 4-20

2. Retain this sheet in front of manual for reference purposes.

By Order of the Secretary of the Army:

CARL E. VUONO General, United States Army Chief of Staff

Official:

R. L. DILWORTH Brigadier General, United States Army The Adjutant General

DISTRIBUTION:

To be distributed in accordance with DA Form 12-31, AVIM and AVUM Maintenance requirements for All Fixed and Rotary Wing Aircraft.

CHANGE NO. 1

## LIST OF EFFECTIVE PAGES

## Dates of issue for original and changed pages are:

Original	29 August 1986	Change 6	28 May 1993
Change 1	16 September 1987	Change 7	4 April 1994
Change 2	11 October 1988	Change 8	17 September 1996
Change 3	13 November 1989	Change 9	
Change 4	2 October 1990	Change 10	24 May 2007
Change 5	31 July 1992	-	-

TOTAL NUMBER OF PAGES IN THIS PUBLICATION IS , CONSISTING OF THE FOLLOWING:

Cover	10
10 110	10
A 10 4-19	10
B 10 4-20	10
i 10 4-21	10
ü	10
1-1 10 4-22.1	10
1-2 Blank 5 4-22.2	10
2-1 10 4-23	0
2-2 10 4-24	0
2-3 0 4-25	0
2-4 10 4-26	0
2-5 10 4-27	0
10 $4.28$	0
3.1 10 4.20	. 0
7-2	. 0
3-3 10 4-31	. 0
2 <i>4</i> - 31	. 0
3-4 10 4-32   25 40 4.22	. 0
3-5 10 4-33	. 0
3 - 5 - 5 - 5 - 5 - 5 - 5 - 5 - 5 - 5 -	. 0
3-7 10 4-35	. 0
3-8 10 4-36	. 0
3-9 10 4-37	. 0
3-10 Blank	. 0
4-1 10 4-39	. 0
4-2 10 4-40	. 0
4-3 10 4-41	. 0
4-4	. 0
4-5 10 4-43	. 0
4-6 10 4-44	. 0
4-7	. 0
4-8 10 4-46	. 0
4-8.1	. 0
4-9	. 0
4-10	. 0
4-10.1	. 0
4-11 10 4-51	. 0
4-12	. 0
4-13	. 0
4-14	. 0
4-15 10 A-1	10
4-16 10 Glossarv-1	10
4-17 10 Glossary-2	10

\*Zero in this column indicates an original page.

Page No.	LIST OF EFFECTIN *Change No.	/E PAGES (Cont) Page No.	*Change No.
Glossary-3	10	Glossary-5	10
Glossary-4	10	Glossary-6	10

\* TM 55-1500-342-23

**TECHNICAL MANUAL** 

No. 55-1500-342-23

**HEADQUARTERS DEPARTMENT OF THE ARMY** WASHINGTON, D.C., 29 August 1986

## **ARMY AVIATION MAINTENANCE** ENGINEERING MANUAL WEIGHT AND BALANCE

### REPORTING ERRORS AND RECOMMENDING IMPROVEMENTS

You can improve this manual. If you find mistakes or if you know of a way to improve procedures, please let us know. Mail you letter or DA Form 2028 (Recommended Changes to Publications and Blank Forms) located at the back of this manual, directly to: Commander, U.S. Army Aviation and Missile Command, ATTN: AMSAM-MMC-MA-NP, Redstone Arsenal, AL 35898-5000. A reply will be furnished to you. You may also provide DA Form 2028 information to AMCOM via e-mail, fax or the World Wide Web. Our fax number is: DSN 788-6546 or Commercial (256) 842-6546. Our e-mail address is 2028@redstone.army.mil. Instructions for sending an electronic 2028 may be found at the back of this bulletin immediately preceding the hard copy 2028. For the World Wide Web use: https://amcom2028.redstone.army.mil.

#### **ENVIRONMENTAL/HAZARDOUS MATERIAL INFORMATION**

This document has been reviewed for the presence of Class I Ozone Depleting Chemicals. As of change 08, dated 17 September 1996, all references to Class I Ozone Depleting Chemicals have been removed from this document by substitution with chemicals that do not cause atmospheric ozone depletion.

## TABLE OF CONTENTS

		· - 9-
CHAPTER 1		1-1
CHAPTER 2	PRINCIPLES OF WEIGHT AND BALANCE	2-1
Section I	WEIGHT	2-1
Section II	BALANCE	2-2
CHAPTER 3	WEIGHING AIRCRAFT	3-1
Section I	WEIGHING EQUIPMENT	3-1
Section II	WEIGHING PRACTICES AND PROCEDURES	3-5
CHAPTER 4	WEIGHT AND BALANCE RECORDS	4-1
Section I	TYPES OF FORMS	4-1
Section II	INSTRUCTIONS FOR USE OF DD FORM 365 SERIES AND CHART E	4-3
GLOSSARY	G	lossary-1

## LIST OF ILLUSTRATIONS

#### Figure Title Page 2-1 Asymmetric Configurations ..... 2-2 2-2 Aircraft Balance Point ..... 2-3 Locating Aircraft Center of Gravity 2-3 2-4 2-4Weight Terminology 2-6 Electronic Weighing Kit (Typical) ..... 3-1 3-2 Typical Platform Scale Assembly ..... 3-3 3-2 Accessory Weighing Kit ..... 3-3 3-4 3-4 Lowest Point of Meniscus 3-6 4-1 DD Form 365 ..... 4-4 4-2 DD Form 365-1 4-7 DD Form 365-2 ..... 4-3 4-8.1

\* This publication supersedes TM 55-405-9, 25 August 1966, including all changes.

Page

# LIST OF ILLUSTRATIONS (Cont)

## ii Change 10

## Figure

## Page

	4-4	DD Form 365-3 (Front) (Sheet 1 of 2)	4-11
	4-5	Load Adjuster	4-14
	4-6	DD Form 365-4 (Front)	4-17
	4-7	Load Adjuster	4-18
-	4-8	DD Form 365-4 (Reverse)	4-20
	4-9	Average Arm Example	4-21
	4-10	Chart E	4-22.2

## CHAPTER 1 INTRODUCTION

**1-1. PURPOSE.** The purpose of this manual is to provide information necessary for the control of weight and balance of Army aircraft. Much of the information contained herein is general in nature since it is applicable to all aircraft. Refer to the appropriate -10 operator's and -23 maintenance manuals when specific weight and balance data is required for a particular aircraft.

**1-2. SCOPE.** Material presented in this manual applies to all activities that operate and/or maintain Department of the Army aircraft. Sufficient explanation of principles, definitions, and procedural data are given to provide weight and balance personnel with a general information manual pertinent to their particular function. Also included is a complete description of related equipment and instructions for its use and operations.

## 1-3. REASONS FOR WEIGHT AND BALANCE CON-

**TROL.** Flight characteristics of aircraft are directly dependent upon conditions of weight and balance. Gross weight and center of gravity (cg) have a bearing on per-

formance, stability, and control of the aircraft. For example, cargo placed too far aft in an already critically loaded aircraft will move the center of gravity out of the permissible balance limits. This could easily cause the pilot to lose control of the aircraft. Hazardous flight conditions and accidents resulting from these conditions can be prevented by adherence to the principles of weight and balance set forth in the manual.

**1-4. RESPONSIBILITIES.** Basic weight and balance data is delivered with the aircraft. Once aircraft are delivered, however, it becomes the responsibility of maintenance and operating units to maintain accurate weight and balance data. Maintenance activities are required to weigh specific aircraft periodically in accordance with the provisions of AR 95-1 to insure that basic weight and balance data is correct. It is the pilot's responsibility to insure that the weight and balance conditions of the aircraft are within safe limits, in accordance with the provisions of AR 95-1.

## CHAPTER 2 PRINCIPLES OF WEIGHT AND BALANCE

## SECTION I WEIGHT

2-1. GENERAL. Weight is one of the most important factors to be considered from the time the aircraft is designed until it is removed from service. It is of prime importance to the manufacturer through all phases of production and must remain foremost in the pilot's mind when planning and carrying out missions. Changes in the basic aircraft design weight, either in initial production by the manufacturer, or in subsequent modifications by maintenance activities, will have to direct bearing on aircraft performance. Cargo/troop loading and the aircraft gross weight should be examined closely by the pilot as these factors may determine the safety and success of a mission. Gross weight limitations have been established and are in the applicable -10 operator's manual for individual aircraft to insure successful and efficient tactical operation.

2-2. Deleted.

**2-3. WEIGHT VERSUS AIRCRAFT PERFOR-MANCE.** An aircraft is designed for specific weight limitations which cannot which cannot be exceeded without compromising safety. Overloading an aircraft may cause structural failure or result in reduced engine and airframe life. An increase in gross weight will have the following effects on aircraft performance:

- a. Increase takeoff distance.
- b. Reduce hover performance.
- c. Reduce rate of climb.
- d. Reduce cruising speed.
- e. Increase stalling speed.
- f. Reduce maneuverability.
- g. Reduce ceiling.
- h. Reduce Range.
- i. Increase landing distances.
- j. Instability.

**2-4. FLOOR LOADING.** Floor loading is the weight of a load in pounds divided by the area of floor space which

the load occupies. For example is determined as follows:

Base of container = 20 in x 20 in = 400 sq in Floor Landing = 100 lb = 0.25 lb per sq in 400 sq inor 0.25lb' sq in x 144 = 36 lb/sq ft.

Floor loading limits or a plan view of the cargo floor showing variations in floor strength and weight concentration limitations for various compartments are specified in the applicable -10 operator's manual.

**2-5. BALLAST.** Ballast is some form of weight placed in a specific location in a specific location in an aircraft to insure stability of flight by compensating for unfavorable weight and balance conditions. Two types of ballast are permanent ballast and temporary ballast.

**a. Permanent Ballast.** In certain instances modification work orders will call for the removal or addition of equipment which will have a marked effect on aircraft weight and balance conditions. When this is the case, it is necessary to install ballast weights to maintain the center of gravity position within the center of gravity limits. The agency responsible for preparing the modification work order will consider effects of the modification on weight and balance conditions and will specify requirements for installation of permanent ballast weights when required. Maintenance activities that install permanent ballast weights are responsible for making the proper entries on DD Form 365-1, Basic Weight Check List. and DD Form 365-3. Basic Weight and Balance Record.

**b.** Temporary Ballast. Temporary ballast consist of such weights as may be necessary to compensate for missing crew members, weapons systems, ammunition and equipment in order to maintain center of gravity positions within the center of gravity limits. Shot bags or other similar items may be used for temporary ballast provided they are properly secured. The amount and location of temporary ballast required to maintain safe flight, will be determined by the pilot or weight and balance technician.

## SECTION II

**2-6. GENERAL** The purpose of this section is to outline the method for determining the cg position of a loaded aircraft. Although location of the cg is very important to safety of flight, it can be easily controlled by proper loading of the aircraft. Balance or the location of the aircraft's cg, is of primary importance to aircraft stability. A pilot should never fly an aircraft if he is not personally satisfied with its loading and balance condition. The cg is the point about which an aircraft at that point. It is the mass center of the aircraft or the theoretical point at which the entire weight of an aircraft is assumed to be concentrated.

**a.** For most aircraft the prime concern is the Longitudinal balance, or the location of the cg along a designated reference line running from the nose to the tail. Location of the cg with reference to the Lateral (side to side) axis is also important for some aircraft. If an aircraft will be flown in an asymmetrical configuration, it is required to calculate the Lateral cg. The design of most aircraft is such that symmetry is assumed to exist about a vertical plane through the Longitudinal axis. In other words, for each item of weight existing to the left of the

## BALANCE

fuselage centerline there is generally an equal weight existing at a corresponding location on the right. This Lateral mass symmetry however may be easily upset due to unbalanced Lateral loading. Location of the Lateral cg is not only important from the aspect of loading rotary wing aircraft, but is also extremely important when considering fixed wing exterior drop loads. The position of the Lateral cg shall be computed when a Lateral imbalance is present or when flying in an asymmetric configuration (see figure 2-1).

**b.** The cg (henceforth, reference to cg will mean the longitudinal center of gravity) is not necessarily a fixed point; its location depends on the distribution of items loaded in the aircraft, and as variable load items are shifted or expended, there is a resultant shift in cg location. It should be realized that if mass center of an aircraft is displaced too far forward on the longitudinal axis a nose heavy condition will result. Conversely, if the mass center is displaced too far aft on the longitudinal axis, a tail heavy condition will result. It is possible that an unfavorable location of the cg could produce such an unstable condition that the pilot could lose control of the aircraft.



11000100



2-7. PRINCIPLE OF MOMENTS. To understand balance, it is necessary to have a working knowledge of the principle of moments. For those unfamiliar with weight and balance terms, the word moment is the product of a force or weight, times a distance. The distance used in calculating a moment is referred to as the arm or moment arm, and is usually expressed in inches. To calculate a moment, a force (or weight) and a distance must be known. The distance is measured from some desired known point (reference point or reference datum) to the point through which the force acts. A moment is meaningless unless the reference point about which the moment was calculated is specified.

**a.** For the purpose of illustration, an aircraft may be compared to a seesaw. Like the seesaw, in order for an aircraft to be in balance, or equilibrium, the sum of the moments on each side of the balance point must be equal in magnitude.

For example, referring to figure 2-2, the moment produced about the fulcrum (reference point) by the

200 pound weight is 200 lb x 50 in = 10,000 in lb counterclockwise. The moment produced about the same reference point by the 100 pound weight is 100 lb x 100 = 10,000 in lb clockwise. In this case, the clockwise moment counterbalances the counterclockwise moment, and the system is in equilibrium. This example illustrates the principle of moments which is as follows: For system to be in static equilibrium, the sum of the moments about any point must equal zero.

**b.** As illustrated in figure 2-2, the clockwise moment is arbitrarily given a positive (+) sign while the counterclockwise moment is given a negative (-) sign. Therefore, the sum of the moments about the fulcrum = +10,000 in lb (clockwise) -10,000 in lb (counterclockwise) -0, and the system is in equilibrium. In determining balance of an aircraft, the fulcrum is the unknown, and the problem is one of determining the location of the fulcrum, or longitudinal center of gravity.



Figure 2-2. Aircraft Balance Point

#### 2-8. Deleted.

EFFECTS OF MOMENT ON AIRCRAFT. As in 2-9. the case of the seesaw, which can be balanced about its fulcrum, an aircraft may be considered to be in balance about its cg. Loads placed forward of the aircraft cg can be balanced by placing loads aft of the cg. Loads located forward of the cg of an aircraft produce moments which tend to make the nose go down, whereas loads located aft of the cg produce moments which tend to make the tail go down. If any item is added forward of the cg or removed aft of the cg, a nose-heavy condition will result. Conversely, any item added aft of the co or removed forward of the cg will produce a tail-heavy condition. It should be realized that a moment can be changed without adding or removing a weight simply by shifting weight forward or aft.

## 2-10. DETERMINATION OF BALANCE CONDITION

(LOCATION OF AIRCRAFT CENTER OF GRAV-ITY). To determine the cg location of loaded aircraft, it is first necessary to obtain the basic weight and moment of the aircraft from DD Form 365-3. Add the weight of the items to be loaded to the aircraft basic weight to obtain the gross weight. Compute the moment of each load item by multiplying its weight by its arm. Find the gross weight moment by adding the basic aircraft moment and the moments of the load items. Determine the cg location by dividing the gross weight moment by the gross weight. Figure 2-3 illustrates the method for determining the cg location of a loaded aircraft.

#### NOTE

In computations, any item of weight added to the aircraft either side of the datum is a plus weight. Any weight item removed is a minus weight. When multiplying weights by arms, the moment is plus if the signs are alike and minus if the signs are unlike. The following combinations are possible:

- Items added forward of the datum (+) weight X (-) arm = (-) moment.
- Items added aft of the datum (+) weight X (+) arm = (+) moment.
- Items removed forward of the datum (-) weight X (-) arm = (+) moment.
- Items removed aft of the datum (-) weight X (+) arm = (-) moment.



Figure 2-3. Locating Aircraft Center of Gravity

**2-11. EFFECTS OF UNBALANCED LOAD-ING.** When the aircraft is nose heavy (cg too far forward), the pilot will experience difficulty in getting the tail down during landing. Other unfavorable conditions which may result are loss of aircraft maneuverability, overstress of the nose, wheel structure in landing, and increase of pilot fatigue. When a tail heavy condition exists (cg too far aft), the aircraft may become unstable. This condition increases pilot fatigue, and may lead to structural failure and spins.

**2-12. DETERMINING CENTER OF GRAVITY FOR A GROUP OF ITEMS.** It is sometimes desirable to find the average arm or cg for a group of objects in an aircraft. This is accomplished by finding the individual moment of each object in the group, adding these moments, and dividing this sum by the total weight of all the objects in the group. It is expressed by the formula:

Average arm (in) =  $\frac{\text{total moment (in lb)}}{\text{Total weight (lb)}}$ 

It should be noted that basic aircraft weight and moment are excluded from this calculation.

**2-13. CENTER OF GRAVITY LIMITS.** All aircraft have allowable limits between which the cg must lie. After the cg position of a loaded aircraft has been calculated, it is necessary to ensure that the cg falls within these allowable limits. These limits are specified in the applicable -10 operators manual (alternate is Chart E data) covering the particular aircraft. If, after loading the

aircraft, the cg does not fall within the allowable limits, it will be necessary to shift loads.

**a.** The forward cg limit may vary with the gross weight of an aircraft and is often restricted to control landing conditions. It may be possible for aircraft to maintain stable and safe flight with the cg ahead of the forward limit as prescribed by landing conditions, but since landing is one of the most critical phases of flight, the forward cg limit is restricted to avoid damage to the aircraft structure when landing, and to insure that sufficient elevator deflection is available at minimum airspeed. When structural limitations or large stick forces do not limit the forward cg position, this point is determined as that cg position at which full up elevator is required to obtain a high angle of attack for landing.

**b.** The aft cg limit is the most rearward position at which the cg can be located for the most critical maneuver or operation. As the cg moves aft, a less stable condition occurs which decreases the ability of the aircraft to right itself after maneuvering or after disturbances by gusts. The allowable aft cg limit may also vary with the aircraft gross weight.

**2-14. EXPRESSING CENTER OF GRAVITY.** The cg position is expressed in terms of inches from a known reference datum.

**2-15. WEIGHT TERMINOLOGY.** Figure 2-4 illustrates the meaning of Army aircraft weight terminology. For related definitions, see Appendix A and the applicable aircraft operator's manual or Chart E.



Figure 2-4. Weight Terminology

## CHAPTER 3 WEIGHING AIRCRAFT

SECTION I WEIGHING EQUIPMENT

3-1. GENERAL. Weighing aircraft with accurately calibrated scales is the only sure method of obtaining an accurate basic weight and cg location. The use of DD Form 365-1 and DD Form 365-3 in accounting for correcting the aircraft basic weight and cg is reliable over certain periods of time. Over extended intervals, however, unknown service weight pickup and other factors will render the basic weight and cg data inaccurate. For this reason aircraft weighing's are required periodically as outlined in AR 95-1. Besides those times designated in the regulations, aircraft will be weighed when major modifications or repairs are made, when the pilot reports unsatisfactory flight characteristics, such as nose or tail heaviness, and when basic weight data reflected by DD Form 365-3 is suspected to be in error. In AR 95-1, aircraft are classified for the purpose of weight and balance control. Reference should be made to the regulations since weighing requirements vary for the different classes. An aircraft is weighed for the purpose of determining its basic weight and balance. This means that the aircraft should be weighed in its basic condition; that is, with fixed normal equipment which is actually present in the aircraft, less fuel and other expendable load items. This does not preclude weighing the aircraft with expendable load items, if specific weight of the items is available and proper computations are accomplished to determine basic weight. Supplied with the basic weight and balance data, the pilot is able to compute the gross weight and balance of his mission-ready aircraft to insure safety of flight and mission accomplishment.

# **3-2. COMBAT AIRCRAFT WEIGHT AND BALANCE MANAGEMENT**

**a.** Special circumstances exist in deployed locations which prevent ideal conditions for weighing. For those aircraft deployed within the theater of operations, weighing of aircraft is permitted in an open hanger if the following conditions are met:

(1) There is no risk of aircraft falling off jacks (if used) due to air movement.

(2) Scale readings do not change for a minimum of 30 seconds prior to recording the weight.

**b.** A 90-day combat weighing deferment can be granted to allow more time to coordinate issues with weighing aircraft provided the following requirements are met:

(1) An official memorandum from the unit commander stating the reason for the request, the unit designation and location, the aircraft serial number and airframe type.

(2) All of the weight and balance records to include DD Form 365-1, DD Form 365-2, and DD Form 365-3 have been provided.

(3) Commander's request with copy of aircraft's weight and balance file must be sent to the appropriate contacts listed below, using the following address block or the appropriate e-mail address:

CDR, USARDECOM ATTN: (POC's Office Symbol, Contact Name See (1) - (5) below) Building 4488 Redstone Arsenal, AL 35898-5000

(a) AH-64: AMSRD-AMR-AE-D, E-mail: AE-D-TTS@amrdec.army.mil, CC: Aeromechanics@amrdec.army.mil

(b) UH-60: AMSRD-AMR-AE-U, E-mail: AE-U-TTS@amrdec.army.mil, CC: Aeromechanics@amrdec.army.mil

(c) ) CH-47: AMSRD-AMR-AE-C, E-mail: AE-C-TTS@amrdec.army.mil, CC: Aeromechanics@amrdec.army.mil

(d) OH-58/Fixed Wing: AMSRD-AMR-AE-B, E-mail: AE-B-TTS@amrdec.army.mil, CC: Aeromechanics@amrdec.army.mil

(e) Special Operations Aircraft: AM-SRD-AMR-T, E-mail: AE-T-TTS@amrdec.army.mil, CC: Aeromechanics@amrdec.army.mil

**3-3. WEIGHING EQUIPMENT.** Two types of scales are generally used for weighing Army aircraft, portable load cells (see Figure 3-1) that are used with jacks and platform aircraft scales (Digital Aircraft Weighing System (DAWS)). Stationary pit type scales or other devices may be used as authorized for particular aircraft models or activities. To ensure accurate results in determining aircraft weight, the instructions provided in the technical manuals for the specified weighing system must be followed.



- 1. ACCESSORY KIT ASSEMBLY
- 2. RING ADAPTER ASSEMBLY
- 3. PLUG ADAPTER
- 4. SPHERICAL ADAPTER
- 5. ALLEN WRENCH
- 6. REEL ASSEMBLY
- 7. SPARE TUBE KIT
- 8. SPARE TUBE KIT

- 9. CASE ASSEMBLY
- 10. INDICATOR ASSEMBLY
- 11. POWER SUPPLY ASSEMBLY
- 12. EXTENSION CABLE ASSEMBLY
- 13. CABLE ASSEMBLY
- 14. BATTERY CABLE ASSEMBLY
- 15. CELL ASSEMBLY

Figure 3-1. Electronic Weighing Kit (Typical)
#### NOTE

Aircraft weighing equipment shall only be used to weigh aircraft.

a. Electronic Weighing Kit. An electronic weighing kit containing load cells which are attached to axle or wing jacks for weighing aircraft. A typical kit contains three or four load cells, power cords, ring adapters, and weighing accessory kit. Jack pad adapters (typically part of aircraft jacks) should be used (if required) to fit the load cell to the aircraft's jack pad.

(1) Ring type load cell adapters are usually used with jacks. These load cell adapters must be securely attached to jacks when employed. The load cell must be placed squarely and symmetrically on top of the jack head.

(2) Some weighing kits also come with two jack pad adapters, the use of which depends upon the shape of the aircraft's jack pad.

**b.** Platform Aircraft Scales (Digital Aircraft Weighing System (DAWS)). A typical system contains three or four platform scales, each with individual ramps and extension platforms, (see Figure 3-2), power cords, and weighing accessory kit. The complete system is portable with storage cases adaptable for a cart mounted on casters. The aircraft is towed onto the platform scales and the resulting weight forces are measured. An advantage of this system is that the aircraft does not have to be jacked, thus minimizing side loads. Complete operating and weighing instructions are contained in the applicable aircraft's maintenance manuals.



Figure 3-2. Typical Platform Scale Assembly

**3-4.** CALIBRATION OF WEIGHING EQUIP-MENT. Commanders of Army organizations which operate, maintain, or modify aircraft are responsible for ensuring that weighing equipment under their jurisdiction are calibrated periodically and certified by a government inspector of weights and measures or by commercial scale officials in accordance with TB 750-25 and TB 43-180. Unless directed in the above TB's, scales shall be calibrated or certified correct at least once every 12 months.

**3-5. ASSOCIATED TERMS, FIXTURES, AND AC-CESSORIES.** To measure such data as lengths, angles, and densities, weight and balance personnel require accessories such as levels, plumb bobs, measuring tapes, chalk lines, and hydrometers. This

equipment normally is included in electronic weighing kits. It may often be necessary to prepare special devices that will facilitate taking measurements and leveling specific types of aircraft. Special equipment, when required, will be called out in the aircraft's maintenance manuals. The description and definition of several of the more important terms and fixtures are provided as follows:

**a.** Accessory Weighing Kit. A kit containing compartments for each accessory weighing item should be provided for storing and carrying the weighing accessories. (See Figure 3-3). This is a necessary precaution against loss. Some electric weighing kits have the accessories incorporated in the kit for convenience.



Figure 3-3. Accessory Weighing Kit

**b.** Aircraft Jacks. An approved type of jack is required to raise the aircraft to a level position clear of the hangar floor. A high quality standard jack, with suitable capacity and extension range, should be used. The jack must have an ample flat base area and have a suitable head, or adapter, to retain the load cells and thus prevent slippage and resulting damage to the aircraft. The capacity of the jack points should also be checked to ensure the points would not be overloaded while weighing the aircraft.

**c.** Chalk Line. This is a string, covered with chalk, which is used to mark a straight chalked line on the hangar floor between the vertical projections of the main reaction points or jig locations. The string should be sturdy and hard finished. The electronic weighing kit usually includes a chalk line reel.

**d. Hydrometer.** A hydrometer with a calibration range from 5.5 to 7.0 pounds per US gallon should be used for determining the density of fuel when required. A transparent container for holding fuel samples and a pipette at least 12 inches long or some other similar device for withdrawing samples from the tank is necessary for use with the hydrometer. This equipment

is incorporated within the weighing kit. Care must be taken not to damage the glassware.

e. Jack pad adapters are spherical-type adapters used to mate the conical protrusion (jack pads) and load cell assembly

**f.** Jack pads are fittings attached to the aircraft structure which are used for reaction or jack points. A rounded or conical extension protrudes from the base of the jack pad and serves as the point of contact for the weighing cell assembly or jack.

**g.** Jig-located brackets and plates are used with a plumb bob for leveling certain aircraft.

**h.** Jig points are established during construction of an aircraft and are used as a reference for taking measurements during weighing. The jig point may be a hole, fitting, or any other conveniently fixed station on the aircraft. Jig point locations are specified in the appropriate maintenance manual (Chart E data).

**i.** Leveling Bars. One set of leveling bars normally comes with the electronic weighing kit. This two-part bar

can be used with conjunction with the spirit level for floor and aircraft angle measuring.

**j.** Leveling lugs are located on some aircraft to facilitate use of the spirit level in leveling aircraft.

**k. Plumb Bobs.** Plumb bobs are used to project points on the aircraft onto the floor for measuring dimensions in a level plane and for leveling most aircraft. Each plumb bob should have a slot in the head so that excess string, which could interfere with the free swing of the plumb bob, can be wound around the neck. Plumb bobs are normally included in the electronic weighing kit.

I. Reaction points are those points upon which the entire weight of the aircraft is supported when scale indicator readings are taken. Most aircraft are supported on three reaction points; however, four or six reaction points are required for weighing some helicopters. Typ-

ical reaction points used for weighing aircraft are wheel, landing gear, fuselage, and wing jack pads.

**m.** Spirit Level. At least one spirit level is required for leveling most aircraft. It is important that the level be of the machinist bench type and of first-class quality with ground and graduated main vials and plumb vials. A calibrated inclinometer or digital protractor may be used in lieu of a spirit level on some aircraft.

**n. Steel Tapes.** A steel tape 600 inches in length and graduated in inches and tenths of inches is desired. Since all weighing dimensions must be read to one tenth of an inch, and are frequently read to one hundredth of an inch, this type of tape eliminates the nuisance and the possibility of errors associated with converting common fractions to decimals. Tapes, as described, are usually in the electronic weighing kit.

# SECTION II WEIGHING PRACTICES AND PROCEDURES

**3-6. PREPARATION OF AIRCRAFT FOR WEIGH-ING.** The following general procedures are outlined as an aid to preparing the aircraft for weighing. Detailed weighing instructions for a specific type of aircraft are contained in the applicable maintenance manual for that aircraft.

**a.** Thoroughly clean the aircraft inside and out, removing dirt, grease, and moisture. Allow the aircraft sufficient time to dry prior to weighing.

**b.** Remove load items such as expendables, ordnance, and equipment not having a fixed position. For example: missiles, rockets, ammunition, cargo, flyaway gear, chocks, toolboxes, survival kits, etc... These items are not included as DD Form 365-1 and should not be in aircraft when weighed.

**c.** Check aircraft equipment against DD Form 365-1 and correct form as necessary to itemize accurately all items of fixed operating equipment that will be included in basic weight to be determined by weighing. The DD Form 365-1 serves as a check list for this operation and is necessary to accomplish the inventory. When such a list does not accompany the aircraft, it is the duty of the Weight and Balance Technician to prepare one before weighing. The date the inventory is accomplished will be entered at the top of the check column of DD Form 365-1; this shall correspond with that date entered on DD Form 365-2 and final entry posted on DD Form 365-3. Upon completing inventory, make proper entries in columns I and II of. This inventory shall be done under the supervision of the Weight

and Balance Technician responsible for the aircraft IAW DD Form 365.

**d.** The following actions must be performed prior to aircraft weighing:

(1) Review aircraft logbook forms and records (DA Form 2408-13-1 and DA Form 2408-14) to ensure all aircraft parts/items are installed prior to weighing.

(2) Review aircraft historical forms and records (DA Form 2408-5 and DA Form 2408-5-1) and the DD Form 365-3 Chart C to ensure all applied modifications has been properly documented on all appropriate forms and records.

(3) The Weight and Balance Technician assigned to the aircraft IAW the DD Form 365 shall ensure that all required parts/items are installed on the aircraft prior to record weighing.

# NOTE

Master Chart A's are available at www.aeromech.jatdi.mil and should be implemented during the annual aircraft inventory and/or an official aircraft weighing.

e. Prepare aircraft fuel tanks in accordance with applicable maintenance manuals (alternate source is Chart E instructions). All engines, transmissions, reservoirs, and/or tanks should be full unless otherwise specified in the applicable aircraft weighing instructions. Weighing aircraft with full fuel tanks is not recommended and in some instances not authorized. If it is impractical

to drain the fuel (usually because of fire hazards or local regulations), fill the tank(s) to capacity using the gravity open-port method. Since the density of the fuel varies with temperature and other factors, determine the actual density (weight per gallon) by using a hydrometer. Multiply the density by the gallons of usable fuel capacity obtained from the operator's manual (Chart E) to determine the total usable fuel weight. The total weight of fuel aboard may be calculated by multiplying the total number of gallons aboard by fuel density.

### NOTE

Fuel draining should be terminated when fuel flow becomes discontinuous or starts to drip. All draining is generally done in the aircraft normal ground attitude. (1) If the aircraft is weighed with full fuel tanks, the weight of useable fuel must be entered under Column I on the DD Form 365-2, Form B. Usable fuel is not part of basic weight. Never weigh an aircraft with partially filled fuel tanks.

(2) Allow sufficient time for fuel temperature and movement to stabilize after refueling and aircraft positioning for weighing. When determining the density of a fuel sample, the hydrometer should be carefully placed into the fluid within the transparent container. When reading the density, the hydrometer must not touch the container. Float hydrometer in a sample of fuel from each tank just prior to weighing and record the weight per gallon; read this value at the lowest point of the meniscus (see Figure 3-4).



Figure 3-4. Lowest Point of Meniscus

(3) If the aircraft is weighed with drained fuel tanks, unusable fuel listed on DD Form 365-1, Chart A will reflect "IN A/C" and the data also entered on DD Form 365-2 Form B, Column II.

(4) If the aircraft is weighed with a totally dry fuel system(s), unusable and trapped fuel listed on DD Form 365-1, Chart A will reflect "IN A/C" and the data also entered on DD Form 365-2 Form B, Column II.

#### NOTE

It is not the intention herein to give detailed instructions on methods used to level aircraft, since methods vary with the type of aircraft and the reaction points used. Normally aircraft are weighed in a level position, which is defined as that aircraft attitude in which the longitudinal and lateral axes are essentially parallel to the hangar floor. Leveling devices such as leveling lugs and jig-located brackets and plates have been accurately installed on the aircraft by the manufacturer to facilitate leveling procedure. **3-7. AIRCRAFT CONFIGURATION FOR WEIGH-ING.** The following conditions are general guidelines to establish Basic Weight condition. Some aircraft maintenance manuals may require alternate configurations to comply with specific aircraft design.

- Pilot/crew access doors closed
- Cargo doors closed
- Gunner's window(s) closed
- All main rotor pylon panels closed
- Access compartment door/panel closed, latched, installed
- Engine cowling closed
- Main and tail rotor blades in flight position and equally spaced (not folded)
- Vertical tail in flight position
- Horizontal tails in flight position (level)
- Unusable fuel (Unusable fuel is the fuel remaining in the aircraft after engine fuel starvation when the aircraft is in the specified flight attitude)
- Trapped fuel. (Trapped fuel is the fuel that remains in an aircraft after de-fueling the aircraft and draining individual tanks and lines
- Unusable Oil in systems
- Usable engine oil (normal full level)
- Usable hydraulic fluid
- Usable transmission fluid
- Usable gearbox oil
- · Pilot and copilot seat in most aft position
- Trackable swivel seats in most aft position, facing forward, seat back in upright position
- All covers, plugs, ropes, etc... removed

**3-8. AIRCRAFT WEIGHING AREA.** Procedures outlined herein are general in nature, since methods of weighing vary with each type aircraft.

**a.** Weigh aircraft in a closed hangar to avoid air currents flowing over lifting surfaces and blowing against the fuselage. This air movement would result in fluctuating scale readings and increase the possibility of error. No ventilating system air shall impinge upon the aircraft.

**b.** Select weighing area that is free of cracks, seams, and drain areas. The floor slope shall not exceed 1/4 inch (1.2 degrees) per 12 inches. To determine

floor slope, contact supporting Department of Public Works (DPW) or servicing agency for hanger floor survey. For a field expedient method, contact supporting unit Logistics Assistance Representative (LAR).



Excessive side loads may cause load cell breakage and incorrect readings. During leveling procedure, extreme care should be exercised to avoid side loads which may cause the aircraft to slip off jacks. For example, when main landing gear jacks are in place while the tail is lifted to a level position, it is likely that side loads caused by rotation of the fuselage will cause jacks to slip off the jack points causing severe damage personnel, aircraft, and/or equipment. When raising the aircraft with two wing or main landing gear jacks, actuate the two jacks simultaneously to maintain a laterally level attitude.

# NOTE

Before attempting to raise an aircraft, relative heights of main and nose or tail landing wheels in both three-point and level attitudes should be considered in order to determine the proper blocking, lifting, and/or jacking equipment required. Raising a tail wheel to level an aircraft may be quite a problem unless adequate lifting, hoisting, and supporting equipment is available. Jacks should never be employed at any place on the aircraft other than specified jacking points.

# NOTE

If wing and fuselage jacks are used to level the aircraft, shock struts should be restrained to prevent them from extending when aircraft is raised.

c. Set load cells on their respective jacks, using proper jack, and jack pad adapters. Be sure that jack adapters are fully threaded into cell assembly. If a ring-type adapter is used, see that it is centered flush on ram applying a partial load to it before tightening setscrews. Once the load cell is properly installed and the necessary jack pad adapter is attached, the jack must be placed directly under the corresponding aircraft jack pad. When the aircraft is raised and leveled, its weight is measured and transmitted electronically from the load cells to a weight readout device. Complete operating instructions accompany each weighing kit. Strict adherence to the instructions is necessary to ensure accurate results.

# CAUTION

Use proper jack pad adapters to prevent jacks from slipping or buckling. Damage to aircraft or inaccurate weight readings may result if improper adapters are used. Never apply loads to the rim of a weighing cell.

# CAUTION

Ensure all jack foot pads are properly seated on hanger floor.

**d.** Actuate all jacks simultaneously until weighing cells are in contact with aircraft jack pads. Apply actual aircraft weight load two times as part of the warm-up procedure. This will increase the accuracy of the actual record weighings. Continue to jack aircraft, ensuring the aircraft is kept level in accordance with aircraft maintenance manual(s). When aircraft is supported at weighing reaction points only, and is in level position, scale readings may be obtained. Weight and balance personnel must be alert for possible errors in scale readings (e.g., side loads or misaligned jack and cell, etc.).

# NOTE

If the plumb bob target plate is missing, covered, or accuracy is questioned, contact the Airframe LAR for further assistance.

e. Measure and record dimensions once aircraft is in a level position. Three longitudinal dimensions must be either measured or otherwise known to determine the longitudinal location of the center of gravity of the aircraft as weighed. When landing gear are used as reaction points, dimensions to be determined are as follows:

# NOTE

The Basic Lateral cg is zero (0) unless otherwise specified by the aircraft's operators manual.

(1) The longitudinal distance from the reference datum to some known jig point. It is not necessary to measure this distance as it is given in the appropriate maintenance manual (Chart E data) and will remain fixed.

(2) The distance from the jig point to a lateral line passing through the main reaction points. This measurement must be made along a line which is parallel to the longitudinal axis of the aircraft.

(3) The wheel base or distance between the main and forward or aft reaction points.

f. Measure dimension in steps (2) and (3) above by projecting required points to hangar floor. Project jig point to hangar floor by suspending a plumb bob from center of jig point so that plumb bob is approximately 1/8 inch above floor. Wait until swing of plumb bob stops, and make a cross mark on floor directly under tip of plumb bob. Print words JIG POINT near cross on floor to distinguish it from other projected points. Main reaction points are projected in the same manner as described above for the jig point. After marking crosses for the two main reaction points, stretch a chalked string between them and draw taut. Snap string against floor, leaving a visible straight chalk line between main reaction points. Nose or tail reaction point is projected in a similar manner to plumb bob method.

g. Measure required dimensions after these points are projected to floor. Dimensions to be measured are listed as B and D on DD Form 365-2. Distance B is the same dimension as discussed in step (2) above. It is the perpendicular distance from the projected jig point to the chalk line between the main reaction points. Distance D is the same dimension as referred to in step (3) above. It is the wheel base, or distance from the centerline of the main reaction points to the nose or tail reaction points. When measuring these distances, it is necessary that the tape be parallel to aircraft centerline. Measurements made from the main reaction points are taken perpendicularly to the chalk line joining these two points. These measurements may be made quickly by placing one end of the tape on the point in guestion and swinging the other end of the tape across the line in a small arc. Notice the point at which the tape crosses the chalk line which shows a shorter distance than any other along the line. This is the shortest distance between the line and the point in question and, therefore, is the perpendicular distance from the point to the line. When fuselage and wing jack points are used as reaction points in weighing the aircraft, it is unnecessary to measure dimension. These points will remain fixed with respect to the reference datum and their moment arms may be found in the applicable maintenance manual (Chart E data). When measuring is necessary, the required dimensions should be recorded on DD Form 365-2 as soon as the measurements are taken.

**h.** To ensure accuracy of results, a minimum of two independent weighings (not required to be consecutive) must be performed (e.g., for beam scales by upsetting the beams of all scales between readings or completely unloading the electronic load cells and re-jacking). If the first two weighings are within one quarter of one percent in "Total (as weighed)" weight and 0.10 inches in cg additional weighings are not required. (Example: If the total reading was 11,600 pounds for the first weighing, the tolerance for the second weighing is  $\pm$  29 pounds. 11,600 x 0.0025 = 29 or a range from 11,571 to 11,629 pounds). If these constraints are not met, additional

weighings shall be made until they are satisfied. Average the NET WEIGHT, ARM, and MEASUREMENTS of the two suitable weighings to complete a record DD Form 365-2 Form B - Aircraft Weighing Record.

# NOTE

If variations in scale indications for any reaction point are greater than that prescribed in the technical manual covering the kit, reweigh aircraft with another weighing kit.

**i.** Before final lowering of the aircraft, make certain that all necessary measurements and scale readings have been obtained and recorded. **j.** When data for comparison is available, an attempt should be made to verify the results obtained from each weighing. Verification may be made by comparing results with a previous weighing of an aircraft of the same type model series which has identical equipment. A review of the aircraft records (DD Form 365-3, Chart C - Basic Weight and Balance Record) is required to determine the cause of the weight and/or cg difference.

# CHAPTER 4 WEIGHT AND BALANCE RECORDS

# SECTION I TYPES OF FORMS

4-1. GENERAL. Specific weight and balance data is contained in the -10 operator's manual and the applicable maintenance manual for each Army aircraft. Standard forms are used in conjunction with this data to provide an effective system for weight and balance control. Information to be inserted on the charts or forms is applicable only to the individual aircraft, the serial number of which appears on the various charts and forms. The weight and balance data and related forms for aircraft are maintained in accordance with AR 95-1. Entries on DD Form 365, DD Form 365-1, and DD Form 365-3 will be made using a pen, typewriter, or a rubber stamp. Felt tip pens or grease pencils will not be used. Pencils may be used on DD Form 365-4. Electronic signatures are authorized when using computer data sheets (i.e: AWBS). The forms referred to herein may differ from time to time, but the general principles behind their use will remain the same. Weight and balance of aircraft is controlled and standardized through the use of the following charts and forms:

**a.** DD Form 365 (Record of Weight and Balance Personnel).

**b.** DD Form 365-1 (Chart A Basic Weight Check List Record).

c. DD Form 365-2 (Form B Aircraft Weight Record).

**d.** DD Form 365-3 (Chart C Basic Weight and Balance Record).

**e.** DD Form 365-4 (Form F Weight and Balance Clearance).

f. Chart E (Loading Data and Special Weighing Instructions).

4-2. RESPONSIBILITY FOR DD Form 365 SERIES
 AND CHART E. Before delivery of an aircraft, DD Form 365 the manufacturer is responsible for inserting all aircraft identifying data on the various charts and forms.
 The manufacturer completes all forms in AWBS format.
 All DD Form 365 series charts and any other pertinent weight and balance data relating to an aircraft will be maintained in a permanent binder for the aircraft. The binder and all forms contained therein will bear the aircraft designation and serial number. Any change that

affects aircraft weight and balance will be reflected in these forms.

**4-3. DISPOSITION OF WEIGHT AND BALANCE FORMS.** Weight and balance forms are to be safe–guarded and maintained with the same degree of importance as other records maintained for each aircraft.

**a.** The individual weight and balance forms serve various purposes. Therefore, the retention period of the forms will vary, as follows.

(1) The DD Form 365 Record of Weight and Balance Personnel is a semi permanent form. It will be retained in the aircraft's weight and balance data file until space for additional entries has been exhausted and a new replacement form started. At the time, the replaced form may be destroyed locally.

(2) The DD Form 365-1 Chart A – Basic Weight Check List (Chart A) and the DD Form 365-3 Basic Weight and Balance Record are permanent forms. These forms will be retained in the aircraft's weight and balance data file for the life of the aircraft. As new forms are started because of exhausting entry space, the new forms will be stapled to the original form.

(3) The DD Form 365-2 Form B – Aircraft Weighing Record) (Form B) is a semi-permanent form. The current completed form will be retained in the aircraft's weight and balance data file until the aircraft has been reweighed, a new form started, computations verified, and necessary entries made on the Form B. Upon completion of the above, the old Form B may be destroyed locally.

(4) The DD Form 365-4 Weight and Balance Clearance Form F (Form F) which has been used to compute standard loads, utilizing the aircraft's current basic weight, is considered a current work form as long as the load weights and locations remain current and until the basic aircraft weight has been recomputed/changed. A copy of the current form will be retained in the aircraft's weight and balance data file until the entries require revision at which time the old form will be destroyed locally or marked void. (5) Chart E, Loading Data and Special Weighing Instructions. The Chart E is considered a semi–permanent Chart and is to be retained in the aircraft's weight and balance file until a revised Chart E is published in the aircraft maintenance manual. Following publication of the Chart E in the maintenance manual, the Chart E in the aircraft file is no longer required and shall be removed and destroyed locally.

**b.** The weight and balance file shall be maintained and kept current for each aircraft from the time of delivery of an aircraft to the Army until salvage or retirement of the aircraft. Upon transfer of an aircraft, the commanding officer of the transferring activity is responsible for insuring the weight and balance file accompanies the aircraft.

c. Any of the DD Form 365 series can be duplicated for reason of replacing lost, mutilated, or illegible forms. When the action is taken, each form duplicated shall contain a statement to the effect that the entries are certified true and accurate, followed by signature of certifying individual, date, and organizational identity. Duplication of lost or illegible forms requires a physical inventory for Chart A and weighing the aircraft for Chart B.

**d.** The aircraft weight and balance file for aircraft stricken from the Army inventory is to be disposed of as follows:

(1) Destroyed/damaged aircraft. Destroy file locally, after necessary investigation and reporting, provided the aircraft does not fall into any of the following categories:

(a) Weight and balance records of aircraft that have been involved in accident(s) resulting in death or injury to any person, and/or damage to other than Government property that is classified as combat

loss IAW AR 385-40, para 2–5 are to be disposed of IAW Final Disposition Instructions issued by AMCOM, AMSAM-MMC-MA-OS. If the loss is not classified as combat loss IAW AR 385-40, para 2-5 the weight and balance records are to be stored and secured with the wreckage and treated as legal evidence IAW DA PAM 27-162. The period of retention is variable; Final Disposition Instructions will not be issued from AMCOM, until a letter of release is issued by controlling Staff Judge Advocate (SJA), with AMCOM legal review and concurrence.

(b) Damaged aircraft which are uneconomical repairable (by Army standards), under disposal conditions, may be transferred or offered for sale to other than an Army custodian. The weight and balance file for such aircraft shall accompany the aircraft to the acquiring agency/individual(s).

(2) Excessed aircraft. For aircraft whether in a serviceable or repairable condition which are to be transferred or offered for sale to other than Army custody, the weight and balance file will accompany the aircraft to the acquiring agency/individual(s).

# 4-4. RELATED PUBLICATIONS.

a. AR 95-1 Aviation Flight Regulations

b. Deleted.

**c.** DA PAM 738-751, Functional users manual for the Army Maintenance Management System–Aviation (TAMMS-A)

**d.** Society of Allied Weight Engineers, Inc (SAWE) Recommended Practice Number 7 (RP 7)

# SECTION II INSTRUCTIONS FOR USE OF DD FORM 365 SERIES AND CHART E

4-4.1. Deleted.

4-5. DD FORM 365, RECORD OF WEIGHT AND BALANCE PERSONNEL. DD Form 365 (see Figure 4-1) provides a continuous record of weight and balance personnel (civilian or military) who is responsible for correctness and maintenance of the weight and balance records for a specific aircraft. The form has spaces for model/design, serial number, name, grade, station, date assigned and date relieved from duty of weight and balance personnel. The WHERE AND WHEN block is not required to be completed on this form.

**a.** The weight and balance authority will transfer when one or more of the following occur:

(1) Aircraft is transferred/received to a new organization.

(2) Work ordered to next level maintenance which results in the weight and balance records requiring updates. An update constitutes any entries made to the DD Form 365-3, Chart C.

RECORD OF BALANCE	WEIGHT A PERSONNE	ND L	FOR USE WITH T O 1-13-40, NAVAIR 01-18-40, AND TM-55-1500-342-23	Form Appr OMB No. ()	oved 704-0188					
The public reporting burden for this collection of sources, gathering and maintaining the data ne aspect of this collection of information, includin Uperations and Reports (0/04/0188), 12/15 Jet provision of Jaw, no person shall be subject to as <b>PLEASE DO NOT REFURN YOUR FORM TO</b>	information is est eded, and complet g suggestions for ferson Davis High by penalty for failin D THE ABOVE A	imated to average 10 minutes pe ling and reviewing the collection reducing the burden, to Departm way, Suite 1204, Arlington, VA g to comply with a collection of DORESS.	r response, including the time for revie of information — Send comments reg rent of Defense, Washington Headquar 22202-4302. Respondents should t information if it does not display a curre	wing instructions, sea arding this burden es ters Services, Directo se aware that notwith mily valid OMB contro	rching existing data timate or any other rate for information hstanding any other sl number					
MODEL/DESIGN	,		SERIAL NUMBER							
NAME (Last, First, Middlo Initial)	grade, Rate, or Rank	WHERE AND WHEN QUALIFIED	STATION	Date Assigned <i>(Yyyymmdd)</i>	Date Relieved (YYYYMMDD)					
					<u> </u>					
DD FORM 365, AUG 96 (EG)	PREVI	ous edition may be u	SED. Design	ed using Perform Pro	, WHS/DIOR, Aug 96					

Figure 4-1. DD Form 365

# 4-6. DD Form 365-1 CHART A-BASIC WEIGHT CHECK LIST RECORD.

a. There are two primary purposes of the Chart A.

(1) A definition of what is included in Basic Weight for the particular aircraft.

(2) Mass properties data for items that may be removed from or added to the Basic Weight of the aircraft.

**b.** The Basic Weight Check List Record (see Figure 4-2) is a list of all equipment that is or may be installed and for which provisions or fixed stowage has been made in a definite location in the aircraft. Items should be listed on the Chart A only if they weigh 1.0 pound or more for aircraft under 5,000 pounds weight empty (OH-58's), 2.0 pounds or more for aircraft between 5,000 and 50,000 pounds weight empty, and 5.0 pounds or more for aircraft greater than 50,000 pounds. Weights are listed to the tenth of one pound. Items which weigh less than the above criteria may be listed if it facilitates the aircraft inventory process. Further guidance may be found in SAWE RP 7 (Mass Properties management and Control for Military Aircraft.

(1) The weight, arm, and moment or simplified moment (moment divided by 100 or 1000) of the individual items must be listed for use in correcting the aircraft basic weight and moment on the Chart C (DD Form 365-3) as changes are made in these items. All entries shall be typed or clearly written in ink. When check marks (X) and zeros (0) are entered in the IN AIRCRAFT column, the Chart A serves as a record of equipment included in the basic weight of the aircraft at the last inventory. When a check mark is entered in Chart C ENTRY column, the check mark is an indication that an entry has been made in the Chart C as a result of a change in the status (in or out of the aircraft) of an item since the previous inventory.

# NOTE

Marks in the In Aircraft and Chart C Entry columns are made only at the time of a complete inventory. Never change the marks or add new ones under a previously accomplished inventory.

(2) Weights, Arms, and moments shall be listed to one decimal place. Moments are simplified by a constant (100 or 1,000).

**c.** The Chart A inventory shall be performed whenever:

(1) The aircraft is transferred to a new unit with a change of weight and balance authority.

(a) The custodian receiving the aircraft shall perform a Chart A inventory of the aircraft to ensure that the delivery condition or assumed operating condition recorded by the manufacture in Charts A and C matches the actual operating condition to be used by the custodian. If not, the necessary adjustments shall be made.

(2) The aircraft has a major overhaul. For example, the following actions could constitute a major overhaul: aircraft phase inspection involving replacement of large items such as main transmission, rotor head, extensive airframe repairs; RESET; tail boom replacement; ect...

(3) The pilot reports unsatisfactory flight characteristics with weight and/or balance implications.

(4) The aircraft is weighed.

(5) At time intervals required by regulation.

**d.** The initial Chart A for each aircraft is established by the manufacturer as follows:

(1) At the time of delivery, the manufacturer inserts the designation of the AIRCRAFT MODEL (MODEL/DESIGN) and SERIAL NUMBER in the spaces provided at the top of the Chart A.

(2) Each CHART A item shall be assigned an alphanumeric number. These numbers shall run consecutively and indicate the alphabetical designation of the compartment; for example, items A-1, then A-2, then A-3 and so on listed compartment A. These item numbers shall be listed in the column titled COMPARTMENT AND ITEM NUMBER.

(3) The alphabetical and descriptive designations for each aircraft compartment (in capital letters, such as A-NOSE) shall be shown in the ITEMS AND LOCATION column at the top of each compartment's equipment list. The compartment designation shall be underlined and separated from the equipment list by one blank line. The dimensional limits of each compartment shall be stated in terms of inches from the reference datum, such as A-NOSE STA 5 - 64, B-PILOTS STA 64 - 104, and should agree with those compartment limits shown in the aircraft's operators manual (Chart E). Compartment equipment lists documented in the ITEMS AND LOCATION column shall present individual operating equipment items by description and part number (such as, Preamplifier APR-25/AM-2348 and/or PN 12345). The description and part number presented in this column shall be common with that shown on the equipment item identification plate or applicable aircraft parts manual. Equipment within each compartment should be listed such that the arms (in the column titled ARM) progress numerically from the forward to the aft

limit of the compartment. If a compartment is divided into an upper and lower section, all items within one section should be listed before continuing to the next section.

(4) The weight, arm, and moment of each item shall be listed in the appropriate columns. A constant may be used to simplify the moment. If a constant is used, it will be listed at the top of the MOMENT column.

(5) The manufacturer of the aircraft places check marks or zeros in the first IN AIRCRAFT column under the RECORD OF CHECKING section of the Chart A. This is done at the time of delivery of the aircraft to indicate its delivery condition. This delivery inventory shoes the equipment that is included in the aircraft's initial basic weight and moment as listed on the Chart C.

**e.** All Chart A inventories subsequent to the manufacturers delivery inventory shall be completed as follows:

(1) Inspect the aircraft for equipment actually installed. Place the date on which the inventory was made at the tip of the next unused RECORD OF CHECKING column. If all columns have been used, complete a new DD Form 365-1 and mark the entries in column 1. Place a check in the IN AIRCRAFT COLUMN if in the aircraft or a zero to indicate its absence. When missing basic weight items are added to column II on the reverse side of FORM B, they should be checked on Chart A as IN AIRCRAFT.

# NOTE

Marks in the AIRCRAFT and CHART C ENTRY columns are made only at the time of a complete inventory. Never change the marks or add new ones under a previously accomplished inventory.

(2) Compare this new inventory with the last completed inventory under the RECORD OF CHECK-ING column, noting any changes in the items installed in the aircraft. Refer to Chart C to make certain whether the necessary weight and moment corrections have been made. If so, place check marks opposite such items in the Chart C ENTRY column of Chart A. If not, correct the calculated basic weight and moment data on Chart C and then enter the Chart C ENTRY column check marks. A check mark in the Chart C ENTRY column indicates that the appropriate weight and moment change has been recorded on the Chart C. Make sure that the inventory date is entered in the RECORD OF CHECKING column on the Chart A. Enter the same date in the DATE column of the Chart C for the corresponding weight and moment calculations.

f. When a new item of equipment which is not listed on the Chart A is added to the aircraft, determine its weight, arm and moment from the applicable Modification Work Order (MWO) or by actual measurement and calculation. Enter an item number, the name or description, weight, arm, and simplified moment on an open line under the proper compartment on the Chart A. Also, make the required entry on Chart C. When a new Chart A is initiated, the entries should be rearranged so that the equipment within each compartment is listed such that the arms (in the column titled ARM) progress numerically from the forward to the aft limit of each compartment. Then numerically rearrange item numbers in sequence.

**g.** Chart A is used primarily as a record of all items installed at the time the aircraft is weighed. When equipment is permanently removed, refer to the instructions for Chart C form entries. When a complete inventory is made, line completely through the removed items from the compartment and item number column through the check column on the Chart A. When all the check column blocks have been filled, it will not be necessary to include those items lined out when initiating new forms.

(1) The following list represents types of items which should be tabulated on the DD Form 365-1, Chart A - Basic Weight Checklist Record if not listed in the aircraft's operators manual:

- Aircraft Battery
- Armament systems
- Auxiliary power unit
- Avionics equipment (not including mounts)
- Ballast, permanent and/or temporary
- Ballistic protection systems (removable)
- Doors
- Emergency axes, first aid kits
- Engine Oils
- Engines/Assemblies
- Fire extinguisher
- Heating and cooling equipment
- Mission Equipment
- Hoists and winches
- Navigational equipment
- Oxygen equipment
- Ramps
- Rotor blades
- Seats and related equipment
- Unusable and trapped fuels (separate entries)

- 13-40. AND TM-55-1500-3	- MAVAIR 42-23						R	ECC	ORD	OF	CHEC	CINC	En (En	ter D	ate)	~~~ 	YM).	4DD)			
	CHART A - BASIC WEIGHT CH	ECKLIST RECORE	)						- 10.2												
2 public reporting purpler for this gown sing dota to unest, gathering and ma- rate or any off er appen of this go- truces. Directorate for information Op- aware than how this adding any othe list a submettly ward SWB controlmum.	ection of information is estimated to average 10 minu- intal ring the data needed, and competing and review ledition of internation, including suggestions for real entrions and Reports (0704-0188), 1215 Jefferson Davis provision of ave. no person brakit be subject to any noiser (PLEASE DO NOT RETURN YOUR FORM TO	tes per response, including the ving the collection of information uping the burger, to Department is Highway, Suite 1204, Arlingto periaty for failing to comply with <b>THE ABOVE ADDRESS.</b>	time for reviewin . Send commer n of Defense, Vi n, VA 22202-43 h a collection of	g instructions, searching its regarding this burden lashington Headquarters 52. Respondents should information if it does not																	
AGE OF PAGE	MODEL/DESIGN/SERIES	SERIAL NUM	BER												_						
and the second s	TEMS AND LC CATION (Grouped by compartment)	WEIGH7	ARM	<u>VOMENT</u> (Enter constant used below line)	T N A + R C R A F T	ひてずだ는 ひ 如え下館っ	or Z AEOEAn F	OIAR) - O HAFRY	0) -N A-RORAFT	CHART C ENTRY	4 -N ALRORADY		5 CHART C HATRY	-N A RORALI	$\frac{(0.1240) + (0.1240)}{(0.1240)} = 0$	-N A-RORAFT	OTAME O WZERY	D A RORANT	CHAR CHNR+	-N A HORARI	0
																				-	-

**4-7. DD Form 365-2, FORM B – AIRCRAFT WEIGH-ING RECORD.** The actual weighing data is listed on DD Form 365-2 Figure 4-3 with comments denoting the type of scales, reactions, and other pertinent information. Diagrams of the aircraft are shown to illustrate dimensions required during weighing process. Form entries are made as follows:

**a.** Fill in identifying data and enter actual scale reading in first column.

**b.** Record measurements taken at time of weighing. Only dimensions B and D need actually be measured. Distance I, from the reference datum to jig point, is obtained from appropriate aircraft manual(s) (Chart E data). Dimensions E is determined by addition or subtraction (average the two dimensions).

c. In the separate CORRECTIONS block, enter the CALIBRATION CORRECTION as given by the calibration laboratory; SCALE CORRECTION factor (correction factor necessary when the scale does not return to zero after unloading and gravitational or latitude correction factor such as Tare - see scale operating instructions); TEMPERATURE correction factor (see scale operating instructions); EQUIPMENT such as chocks, blocks, slings, and jacks included in the scale reading but not part of the aircraft weight, and any other appropriate corrections. Tare is the weight of supports, such as jacks, that may be placed on a platform scale to raise the aircraft or residual weight reading on a particular load cell/platform scale after load is removed for two minutes. The CORRECTIONS column shall be used to record tare and/or correction factors. Follow the instructions provided in the Technical Manuals for the specific weighing system being used to arrive at net weight. Add all the corrections and enter in the appropriate blocks. Enter the sum correction value in the CORRECTIONS column of the Form B and adjust the actual scale reading data in the SCALE READING column to obtain the net weight. Enter in the NET WEIGHT column.

**d.** Multiply subtotal net weight of reaction (jack points) by their respective arms (dimensions E and F) to obtain their moments.

**e.** Add net weights and moments of reaction (jack points).

**f.** Divide total moment by total net weight to obtain as weighed cg location in inches from reference datum. Enter this distance in Total Block under ARM column.

#### NOTE

Use the TOTAL (as weighed) weight and arm values for the repeatable reference tolerances of  $\pm$  one quarter of one percent in weight and  $\pm$ 

0.10" in cg (Example: If the total reading was 11,600 pounds for the first weighing, the tolerance for the second weighing is  $\pm$  29 pounds. 11,600 x 0.0025 = 29 or a range from 11,571 to 11,629 pounds).

**g.** Average each reaction's NET WEIGHT and measurement dimensions of the two acceptable weighings to complete a record Form B.

**h.** Transfer TOTAL (as weighed) weight, arm, and moment to the reverse side of form.

i. Record weight and moment of all items in aircraft when weighed that are not a part of basic weight (COL-UMN I, reverse side of aircraft weighing record form).

j. Record weight and moment of all basic items that were not in aircraft when weighed (COLUMN II, reverse side of aircraft weighing record form). Items listed in this column must be checked on Chart A as IN AIRCRAFT to indicate their inclusion in basic weight.

**k.** Subtract total weight and moment of items entered in COLUMN I.

I. Add total weight and moment of items listed in COLUMN II to obtain basic aircraft weight and moment respectively.

**m.** Divide basic moment by basic weight to obtain basic arm. Transfer basic weight and moment to DD Form 365-3.

**n.** Reactions Used: Enter "Jack points or wheels" (as applicable) used.

**o.** Type Scale (Scale information):

(1) Enter Model and manufacture of scales/load-cells.

(2) Serial number of each scale/load-cell shall be listed. Do not list the scale set serial number. (use the REMARKS block if more room is required for data entry).

(3) Calibration Accuracy: This block is not used.

(4) Calibration Date: Enter the date when scales/load-cells were last calibrated.

**p.** Remarks: At a minimum, the following information shall be entered: "Acft washed, dry, fuel system empty or full using open-port method (select one), weighed in level or non-level condition (select one), aircraft weighed at 0 degrees nose up attitude or x.x degrees nose up attitude (select one), inside enclosed hanger, using jack/load-cells or platform scales (select one)."

FORM B - AIRCRA	T WEIGHING R	ECORD	FOR USE WITH T.O. 01-1B-40 AND TM-5	1-18-40, NAVA 55-1500-342-23	4 <i>IR</i>	Form Approve OMB No. 070	ed )4-0188
The public reporting burden for this collectic data sources, gathering and maintaining the other aspect of this collection of informatic hromation Operations and Reports (0704 0 any other provision of law, no person shall numiker. PLEASE DO NOT RETURN YOUR A	on of information is estimated an ecoded, and complete of the ecoded of	ted to average 10 minute sting and reviewing the co- for reducing the burden, s Highway, Suite 1204, A for failing to comply with	s per response, including blection of information. to Department of Defens inlington, VA 22202-430 a collection of informati	the time for revie Send comments revie Washington He 2. Respondents s on if it does not o	wing inst egarding t eadquarter hould be display a	ructions, search this burden estii rs Services, Dir aware that notv currently valid (	ing existing mate or any ectorate for withstanding DMB control
DATE WEIGHED (YYYYMMDD)	MODEL/DESIGN/S	ERIES		SERIAL NUN	ABER		
PLACE WEIGHED		WEIGHT AND BAI	ANCE TECHNICIAI	N (Løst, First,	M.I.)	DUTY PHO	NE NO.
REACTION (Wheels, jackpoints, etc.)	SCALE READING	CORRECTIONS	NET WEIGHT	ARM		MOME	ΝT
LEFT MAIN							
RIGHT MAIN							
SUB-TOTAL (Both main)				E			
NOSE OR TAIL				F			
<b>TOTAL</b> (as weighed) Not to be posted on Chart C							
		MEASUREMEN	TS		CORF	ECTIONS	
B= the distance from the Obtain by measurem	e jig point, to the ce ent.	nter line of the mai	n reactions.		LEFT MAIN	RIGHT MAIN	NOSE OR TAIL
I = the distance from the distance from the a plumb bob can be Chart E.	e reference datum to dropped to the grou	o the jig point of the nd. Obtain from the	e aircraft, from whi e aircraft diagram ir	ch CORR		_	
$E = \underbrace{ \begin{array}{c} \text{$t$ the distance from t$} \\ E = 1 + B \\ E = 1 - B (If the jig p) \end{array} }$	he reference datum oint is aft of the cer	to the center line o hter line of the main	f the main reaction reactions.)	s. CORR			
D≈ the distance between measurement.	n the main and nose	or tail reaction. O	otain by	EQUIP			
t the distance from t F = reaction.	he reference datum	to the center line o	f the nose or tail	OTHER			
F = E - D (for nose r F = E + D (for tail real	eaction) action)			TOTAL			
	ION	R	NOSE R	EACTION			
						Þ	
D A T U U N DIAGRAMS FOR MEAS		YPES OF REACTION	E		PPORT	POINTS.	
1 Check dimensions E and F agains	See Aircraft Ch st approximate dime	art E's for specific v nsions listed on Cha	weighing instructior art E.	IS.			
2 Enter temperature at time of wei DD FORM 365-2, AUG 96	ghing. PR	EVIOUS EDITION N	AY BE USED.				MS027837

Figure 4-3. DD Form 365-2 (Sheet 1 of 2)

DESCRIPTION		NET	WEIGHT	ARM		MOMENT		/ INDEX OR MOM/
<b>TOTAL</b> (As weight (From front side)	xd)							
	544-91-, <b>3</b> , <b>7</b> ,		<u> </u>					
TOTAL OF ITEMS WEIG NOT PART OF BASIC W (From Column I bel	HED BUT IEIGHED	_			_			
TOTAL OF BASIC WEIGH NOT IN AIRCRAFT WHEN (From Column II bel	IT ITEMS WEIGHED low)	+			+			
BASIC AIRCRAF (Post to Chart C	т У							
	COLUMN I					COLUMINI		
ITEMS WEIGHED BUT NOT PART OF BASIC WEIGHT	WEIGHT	ARM	MOMENT	BASIC WEIGHT NOT IN AIRCR WHEN WEIG	ITEMS EAFT HED	WEIGHT	ARM	MOMENT
						<u> </u>		
	<u> </u>							
	<u> </u>					ļ		
						<b></b>		
	<u> </u>	Į						
						<u> </u>		
						ļ		ļ
						<b>_</b>	<u> </u>	
	<u> </u>	<u> </u>				+	<u> </u>	
·	. <b> </b>			-				
	†	1						
TOTAL				TOTAL				
REACTIONS USED				TYPE SCALE				
				SEMAL NUMBER CALIBRATION DA CALIBRATED ACC	TE MYY CURACY	YMMDD)		
REMARKS				<u> </u>				
+ Enter constant used			· · · · · · · · · · · · · · · · · · ·					

DD FORM 365-2 (BACK), AUG 96

MS027838



### 4-8. DD FORM 365-3, CHART C – BASIC WEIGHT AND BALANCE RECORD.

**a.** The Chart C is a continuous and permanent history of the aircraft Basic Weight, Basic Moment and Basic CG position (see Figure 4-4). All permanent changes to the aircraft basic weight and moment, regardless of size, shall be recorded (typed or clearly written in ink) on the Chart C to keep it correct and up-to-date. The last Basic Aircraft Weight, Moment, and CG or Index shall be considered the most current data and the baseline for all subsequently dated aircraft loading calculations.

**b.** At the time of delivery of a new aircraft, the manufacturer enters the aircraft basic weight, moment, and cg or index on the Chart C. The itemized list of the equipment which is included in the aircraft basic weight is shown in the first IN AIRCRAFT column under the RECORD OF CHECKING section of the Chart A.

**c.** Additions and/or subtractions to the basic weight and moment/index on Chart C will be accomplished as follows:

(1) Whenever equipment is added to or removed from the aircraft, an entry must be made on this chart. If the item is listed on the Chart A, enter the identical item number, description and applicable weight, arm, and moment data on the Chart C. If the item is not listed on the Chart A, determine its weight, arm, and moment by actual measurement or obtain this data from the applicable MWO and record it on the Chart C. Any change which is caused by a specific MWO will carry a reference to the MWO number. Do not enter check marks on the Chart A for these items until a complete inventory is made.

(2) Subsystem modifications or structural changes shall be recorded in the same manner with the change in weight and moment added to or subtracted from the current total. Whenever such changes are provisions for equipment such as structural mounts, electrical wiring, or air conditioning, they will be listed as separate line items.

(3) Whenever a Chart A inventory reveals equipment changes, subsystem modifications, or structural changes not already recorded in the Chart C,

the change in weight and moment shall be posted as required in the preceding paragraphs. The newly calculated basic weight, moment and index shall be dated to agree with the inventory date enter on the Chart A.

(4) Whenever an aircraft is weighed, the Chart C will be updated to : reflect any changes resulting from the Chart A inventory and (2) show the new Basic Weight, Simplified Moment, and Index or CG from the Form B. The date entered on the Chart C shall agree with the inventory date entered on the Chart A and the weighing date entered on Form B.

d. Whenever the Chart C basic weight is changed by ±3/10 of 1% and/or basic CG is changed by ±0.3 inches, a new Form F which reflects this change, must be prepared. The requirement for originating new Form F's when aircraft equipment, which is part of the aircraft Basic Weight, is temporarily added to, removed from, or relocated within the aircraft because of maintenance, specific mission requirements, etc..., may be eliminated by making the following entries on the Aircraft Inspection and Maintenance Record (DA Form 2408-13-1/DA Form 2408-13-1-E).

(1) In block 16 enter Red Dash (-).

(2) In block 17 enter a description of the aircraft equipment temporarily added, removed or relocated. The resulting increase or decrease in aircraft weight and moment will be included in this entry. This entry shall conclude with the following statement: CHANGE NOT ENTERED ON CHART C.

(3) Continue to perpetuate the entry on DA Form 2408-13 or transfer to the Uncorrected Fault Record (DA Form 2408-14) in accordance with current technical manual procedures until the aircraft is returned to the previous configuration or the Chart C is updated to reflect the change.

(4) Temporary changes in basic weight may be reflected on DA Form 2408-13-1/DA Form 2408-13-1-E or DA Form 2408-14/DA Form 2408-14-E for a period not to exceed 90 days. If not accomplished sooner, the DD Form 365-3 will be updated to reflect the temporary change at the expiration of this 90 day period.

e. The temporary equipment changes listed on DA Form 2408-13-1/DA Form 2408-13-1-E will be considered changes in aircraft loading. These changes will be accounted for on the Form F by entering the notation, "Equipment Changes" near the top of the corrections table. A brief description, weights, and moments of the equipment change will be entered in the columns below this notation. Aircraft equipment changes are treated the same as any other variation in loading. If there are enough completed Form F's in the aircraft weight and balance file to verify that weight and cg will remain within limits for anticipated flight in the changes configuration, it is not necessary to prepare these forms for the specific configuration.

f. All weight and balance records will, as a minimum, be reviewed every 12 months.

(1) This review must include a DD Form 365-1 Chart A inventory of the aircraft.

(2) Review of the DA Form 2408-5, DA Form 2408-5-1, and DD Form 365-3 Chart C for correctness in aircraft modification documentation.

(3) Review DD Form 365-3, Chart C for accuracy.

(4) Review all associated DD Form 365-4, Form F's for accuracy, to include accurate weights and arm locations of all expendable and non-expendable items.

(5) Upon satisfactory review of the review of all weight and balance records, enter the following statement on the DD Form 365-3: "Annual review and inventory completed." The data and adjusted Basic Weight, Arm, Moment (if adjusted) will accompany this entry.

The public reporting burden for this collection of information is estimated to average 10 minutes per response, including the time for reviewing instructions, searching existing data sources, gate and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information is estimated to average 10 minutes per response, including the ture for reviewing instructions, searching existing data sources, information, is used comments regarding this burden estimate or any other aspect of this collection of information gate sources. Services, Directorate for Informations and Reports (0704-0186), 1216 cellers on Davis Highway, Suite 1204, Ari ingtion, VA. 22202-4302. Respondents should be aware that not writestanding any other provision of iaw no person shall be subject to any penacy for failing to comply with a collection of information if it does not display a currently valid OMB control number. PLEASE DO NOT RETURN YOUR FORM TO THE ABOVE ADDRESS.       F         MODEL/DESIGN /SERIES       SERIAL NUMBER       WEIGHT CHANGE       F         DATE       ITEM NUMBER       DESCRIPTION OF ARTICLE       ADDED (+)       REMOVED (-)	CURRENT TOTAL BASIC AIRCRAFT VEIGHT	
SERIAL NUMBER     F       MODEL/DESIGN /SERIES     SERIAL NUMBER       DATE     ITEM NUMBER       DATE     DESCRIPTION OF ARTICLE	CURRENT TOTAL BASIC AIRCRAFT	L T ARM
DATE ITEM NUMBER DESCRIPTION OF ARTICLE ADDED (+) REMOVED (-)	CURRENT TOTAL BASIC AIRCRAFT VEIGHT	L T ARM
DATE ITEM NUMBER DESCRIPTION OF ARTICLE ADDED (+) REMOVED (-)	BASIC AIRCRAFT	T
	VEIGHT	
(MYYMMDD) OR MODIFICATION WEIGHT ARM MOMENTARY V		INDEX2
		ļ
		<b>_</b>
		───
		4
		<u> </u>
		<u> </u>
		+
		+
		1
1 Enter constant used below line. 2 Load adjuster index.	ad uping Conferm Dro. 14/19/201	10P. A.:

TM 55-1500-342-23

			SERIAL NU	WOEK						PAGE N	UMBER	
						WE;GHT (	HANGE		·····	CL	URRENT TOT	AL
DATE	ITEM N	IUMBER	DESCRIPTION OF ARTICLE		ADDED (+	+)	R	REMOVE	он	<b>Б</b> А	SIC AIRCRAI	FΥ
(TYYYMMED)	IN	OUT	OR MODIFICATION	WEIGHT	ARM	MOMENT1	WEIGHT	ARM	MOMENT1	WEIGHT	MOMENT 1	
					<b></b>			+		ļ		+
						1	····			· · · · ·	1	+
						1		+			+	
										1		+
										+		+
					+ -	1					+	+
											+	+
								+				+
					1	1				1	<u> </u>	+
												-
											+	+
											+	+
								1				
					1	1						-
								1				
											1	-
												1
												1
	·										1	1
	+										1	1
	<u>.</u>											1
								1				
								L				
	+											
		+						i				
	+				Ļ			· •				
					+							
	i				·	+						
	+	+				<b></b>						
	ļ	+			+			:			ļ	<u> </u>
	+	+			···			<del></del>	ļ			
		1			-						; ;	
		+				+					ļ	-
-	<u></u>					L			1		;	

Figure 4-4. DD Form 365-3 (Reverse) (Sheet 2 of 2)

MS027840

# 4-9. DD Form 365-4, WEIGHT AND BALANCE CLEARANCE FORM F.

a. This form (see Figure 4-6 and 4-8), is used to derive the gross weight and cg of an aircraft for flight. The Form F furnishes a record of the aircraft weight and balance status at each step of the loading process. It serves as a worksheet on which to record weight and balance calculations and any corrections that must be made to ensure that the aircraft will be within weight and CG limits. Sufficient completed FORMS F must be onboard the aircraft to verify that the weight and center-of-gravity will remain within allowable limits for the entire flight. Sufficient forms can be one (for the specific flight) or it can be several. Several Forms F for various loading of crew, passengers; stores, cargo, fuel sling loads, etc., which result in extreme forward/extreme aft CG locations and variations in gross weight, but which remain within allowable limits may be used to verify that a particular loading which is clearly between these extremes would remain within limits.

b. An Important Safety Consideration.

(1) Aircraft performance and handling characteristics are affected by the gross weight and center of gravity limits. An overloaded or improperly balanced aircraft will require more power and greater fuel consumption to maintain flight, and the stability and controllability will be seriously affected.

(2) The aircraft performance characteristics adversely affected by overweight are:

- Increased takeoff speed
- Increased takeoff runway length
- Reduced rate of climb
- · Reduced maximum altitude capability
- Reduced operational range
- Reduced maneuverability
- Reduced controllability
- · Increased stall speed
- Increased approach speed
- Increased landing distance

(3) A forward cg limit is specified to assure that sufficient elevator deflection is available at minimum speed. The aft cg limit is the most critical during flight maneuvers or operation of the aircraft. Aircraft stability decreases as the cg moves aft and the ability

of the aircraft to right itself after maneuvering will be correspondingly decreased. The aircraft will be highly unstable in gusting or turbulent air, making attitude, and directional control extremely difficult. If a helicopter is loaded "out of cg limits," the pilot may find that when maximum collective cyclic control is applied, the helicopter's attitude will remain low in the direction cg limits are exceeded. The ability to level the aircraft, decelerate, and land may be lost.

(4) The basic weight and moment obtained from the Chart C serve as the basis for the calculations on the Form F. Some minor exceptions to this rule are provided in AR 95-1. Small changes in Basic Weight and Moment due to removal or installation of aircraft equipment or other actions may be allowed to accumulate on the Chart C without changing the Forms F. A basic weight difference of  $\pm 3/10$  of 1 percent (example: 12,900 x 0.003) and/or CG difference of 0.3 inch at the basic weight are the maximum differences allowed by AR 95-1 when comparing the Form F and the last entry on the Chart C. Also, the Form F can be utilized to record certain items of aircraft equipment which is part of Aircraft Basic Weight when it is temporarily added to, removed from, or relocated within the aircraft because of maintenance, specific mission requirements, etc. Procedures for this situation are described in the Chart C discussion.

**c.** There are two versions of the Form F: Transport and Tactical. They are designed for the respective loading arrangement of these two types of aircraft profiles. Aircraft designed to transport personnel will use the Transport Form F; those aircraft not designed to transport personnel, will utilize the Tactical Form F regardless of the operating environment. Instructions for completing both versions are as follows:

# (1) Transport.

# NOTE

The following instructions are intended for calculating the longitudinal, lateral, and/or vertical axes if required. Separate Form F's shall be prepared for each of the required axes to be computed if using the manual paper method. When using AWBS, select AIRCRAFT DE-SCRIPTION and select the applicable Axis or Axes.

(a) Insert necessary identifying information at top of form.

**(b)** Reference 1. Enter aircraft basic weight and moment/constant (or index). Obtain this information from last entry on Chart C.

# NOTE

If a load adjuster (see Figure 4-5) is used in loading the aircraft, enter opposite Reference 1 the index figure obtained from Chart C and use index figures throughout the form. Enter plate number of load adjuster (located on the left end of base) on the Form F. If the -10 operator's manual data (Chart E) is used instead of a load adjuster, enter moment/constant values throughout the form. Instructions for using a Load Adjuster, see the Navy's weight and balance control manual, NAVAIR 01-1B-50.



Figure 4-5. Load Adjuster

(c) Reference 2. Use as required.

(d) Reference 3. Enter number, weight and moment of flight crew (pilot, co-pilot, and observer). Use separate entries for each Arm location (i.e., Pilots, CE, Gunner, etc). Use Reference 2, 8, and 13 as needed.

(e) Reference 4. Enter weight and moment of crew's baggage.

(f) Reference 5. Enter weight and moment of steward's equipment, if applicable.

(g) Reference 6. Enter weight and moment of emergency equipment not included in basic weight.

(h) Reference 7 and 8. Enter weight and moment of any extra equipment not included in basic weight.

(i) Reference 9. Enter sum of weights and moments for Reference 1 through Reference 8, inclusive, to obtain OPERATING WEIGHT.

(j) Reference 10. Enter the number of gallons, weight and moment of the fuel on board at takeoff. List under REMARKS the fuel tanks involved and the amount of fuel in each tank (as required).

(k) Reference 11. Enter the number of gallons, weight and moment of water injection fluid, if applicable.

(I) Reference 12. Enter sum of weights and moments for Reference 9 through Reference 11, inclusive, to obtain TOTAL AIRCRAFT WEIGHT.

(m) LIMITATIONS. The maximum ALLOW-ABLE LOAD is based on takeoff, landing, and limiting fuel restrictions determined from the -10 operator's

manual or Chart E loading data. (In most helicopters, the takeoff and landing gross weight limitations are the same, and there is no "zero fuel" restriction). These values are computed in the LIMITATIONS table on the lower left-hand corner of the Form F as follows:

<u>1</u> Enter the ALLOWABLE GROSS WEIGHT for TAKEOFF and LANDING. If the aircraft can have a gross weight restriction above which all weights must be fuel in the wings (zero wing fuel gross weight), enter the ALLOWABLE GROSS WEIGHT for LIMITING WING FUEL in the last column of the LIMI-TATIONS table.

<u>2</u> If the aircraft's ALLOWABLE GROSS WEIGHT can be limited by a taxiing and/or ground handling gross weight, use the REMARKS section for subtracting the warm up and/or taxi fuel from the maximum permissible ground handling gross weight. The resulting value will be entered in the ALLOWABLE GROSS WEIGHT for TAKEOFF block of the LIMITA-TIONS table and a statement similar to the following will be noted in the REMARKS section: ALLOWABLE GROSS WEIGHT FOR TAKEOFF LIMITED BY MAXI-MUM TAXI GROSS WEIGHT.

<u>3</u> Determine the ALLOWABLE LOAD for TAKEOFF by subtracting the TOTAL AIRCRAFT WEIGHT (Reference 12) from the TAKEOFF ALLOW-ABLE GROSS WEIGHT. For most helicopters, this is the only ALLOWABLE LOAD calculation required. Determine the ALLOWABLE LOAD for LANDING by subtracting the OPERATING WEIGHT (Reference 9) plus ESTIMATED LANDING FUEL WEIGHT (Reference 23) from the LANDING ALLOWABLE GROSS WEIGHT. Determine the LIMITING WING FUEL AL-LOWABLE LOAD by subtracting the OPERATING WEIGHT (Reference 9) from the LIMITING WING FUEL ALLOWABLE GROSS WEIGHT. (n) Reference 13. Using same compartment letter designation as shown in Chart E (aircraft diagram) or on load adjuster, enter the number, weight, compartment, and total weight and total moment of passengers. Then enter weight, compartment, total weight, and total moment of cargo.

(o) Reference 14 is provided for aircraft requiring Zero Fuel Weight. Zero Fuel Weight Moment, and Zero Fuel CG computations. The required values are determined as follows:

<u>1</u> Add the weights and moments of OP-ERATING WEIGHT, (Reference 9) and DISTRIBUTION OF ALLOWABLE LOAD (PAYLOAD), (Reference 13). Enter the calculated total weight in the ZERO FUEL WEIGHT block. Enter the corresponding moment in the ZERO FUEL WEIGHT MOMENT BLOCK.

<u>2</u> Compute Zero Fuel CG for that weight and enter in the ZERO FUEL % MAC block. (Cross out % MAC and enter value in IN.).

<u>3</u> Enter on the LIMITATIONS table in the ALLOWABLE GROSS WEIGHT (FUEL) block any Zero Fuel or Limiting Wing Fuel limitation set forth in the -10 operator's manual or Chart E loading data. This figure must be compared with the calculated value in the ZERO FUEL WEIGHT block. If the calculated weight exceeds the limits adjust the load accordingly.

<u>4</u> The Zero Fuel CG cannot exceed the forward and aft cg limits at the Zero Fuel Weight. These may be found in the -10 operator's manual or Chart E loading data. If it is within limits, enter the PERMISSI-BLE CG ZERO FUEL WEIGHT forward and aft limits at the Zero Fuel Weight in the LIMITATIONS table. If it is not, adjust the load accordingly, and repeat the process.

 $\underline{5}$  Enter the Zero Fuel weight and moment in Reference 21.

(p) Reference 16. Enter sum of Reference 12 and the compartment totals under Reference 13 opposite TAKEOFF CONDITION (Uncorrected).

(q) Reference 17. Enter the TAKEOFF CG IN % MAC or IN as determined from weight and moment values of Reference 16.

(r) The weight value from Reference 16 must be compared with the allowable GROSS WEIGHT TAKEOFF as shown in the LIMITATIONS table to ensure it is within limits. Use the Reference 17 TAKEOFF CG IN % MAC or IN to determine the PERMISSIBLE CG TAKEOFF forward and aft cg limits from the -10 operator's manual or Chart E loading data. If the takeoff cg of Reference 17 is within these PERMISSIBLE CG TAKEOFF limits, and no other corrections are necessary, (i.e. temporary equipment changes), enter the permissible limits in the space provided in the limitations table. Enter the uncorrected weight and cg values from Reference 16 and Reference 17 into the blocks at Reference 19 and Reference 20 respectively.

(s) Reference 18. When the takeoff weight of Reference 16 and/or the takeoff cg of Reference 17 are not within permissible takeoff weight and/or cg limits, changes in the amount or DISTRIBUTION OF ALLOW-ABLE LOAD (PAYLOAD) (Reference 13) are required. The necessary load adjustments must be noted in the Corrections columns on the left-hand portion of the Form F. Enter a brief description of the necessary load adjustment in the left-hand column with the weight and moment listed in the columns provided. Sum all the weight and moment increases and/or decreases to obtain the net change (+ or -) in the amount or distribution of the load. Transfer the total weight and moment adjustment to the spaces provided for Corrections (if required) at References 18.

# NOTE

If there are any temporary equipment changes listed on DA Form 2408-13-1/DA Form 2408-13-1-E or DA Form 2408-14/DA Form 2408-14-E they shall be considered changes in aircraft loading. These changes shall be entered with the notation "Equipment Changes" near the top of the Corrections table. A brief description, weight and moments shall be entered in the columns below this notation. These entries shall be treated as a variation in loading and applied to the total entered in Reference 18.

(t) Reference 19. In the space provided for TAKEOFF CONDITION (corrected), enter the sum of Reference 16 and Reference 18. (Add if Reference 18 is positive. If it is negative, subtract Reference 18 from Reference 16).

(u) Reference 20. Enter the TAKEOFF CG (Corrected), as determined from the weight and moment values of Reference 19.

(v) The weight value from Reference 19 must again be compared with the allowable GROSS WEIGHT TAKEOFF as shown in the LIMITATIONS table to ensure compatibility. At the Reference 19 TAKEOFF CON-DITION (Corrected) gross weight, again determine the PERMISSIBLE CG TAKEOFF forward and aft cg limits from the -10 operator's manual or Chart E loading data. Re-check the Takeoff CG. of Reference 20 to ensure it is within the PERMISSIBLE CG TAKEOFF limits. Enter these limits in the space provided in the LIMITATIONS table. (w) Reference 21. Enter Zero Fuel Weight and moment. This is normally calculated by subtracting TAKEOFF FUEL (Reference 10) from corrected TAKE-OFF CONDITION (Reference 19). If Zero Fuel weight limitations apply, this figure will match the values Reference 14.

(x) Reference 22. Enter weight and moment of any aerial supply load(s) to be dropped before landing.

(y) Reference 23. Determine the ESTI-MATED LANDING FUEL weight and moment and enter it in the space provided.

(z) Reference 24. Determine the ESTI-MATED LANDING CONDITION by subtracting the weights and moments of Reference 22 from Reference 21 and adding Reference 23.

(aa) Reference 25. Enter the ESTIMATED LANDING CG as determined from the weight and simplified moment values of Reference 24.

(ab) The weight value from Reference 24 must be compared with the allowable GROSS WEIGHT LANDING as shown in the LIMITATIONS table to ensure compatibility. Use the Reference 24 ESTIMATED LANDING CONDITION gross weight to determine the PERMISSIBLE CG LANDING forward and aft cg limits from the -10 operator's manual or Chart E loading data. If the ESTIMATED LANDING CG is within the landing cg limits, enter the forward and aft cg limits in the PER-MISSIBLE CG LANDING blocks of the LIMITATIONS table CG. (ac) When the ESTIMATED LANDING CON-DITION of Reference 24 and/or the ESTIMATED LAND-ING CG of Reference 25 are not within permissible landing weight and/or cg limits, changes in the amount or distribution of load and/or fuel are required. A new Form F will be completed.

(ad) Most FWD and Most AFT calculations are not utilized for Army aircraft. Multiple Form F's are required to verify the aircraft remains within limits throughout the entire flight.

(ae) REMARKS BLOCK: Enter pertinent information regarding mission loading, takeoff, and/or landing conditions, as required. Enter any significant information that needs to be conveyed to the aircraft operators.

(af) Enter signature or Technical Inspector stamp of the person computing this form in the COM-PUTED BY SIGNATURE block.

(ag) WEIGHT AND BALANCE AUTHORITY SIGNATURE block. Enter signature or Technical Inspector stamp of the person assigned to aircraft IAW DD Form 365.

# NOTE

Local Commander may establish policies and procedures allowing deviation from the WEIGHT AND BALANCE AUTHORITY SIG-NATURE instructions above.

WEIGHT AND BALAN	ICE CLEARANCE F	ORM F	- TRA	NSPO	RT FC	DR USE WITH	' T.O. D T.M.	1.1B	40,	NAV/	4 <i>IR</i> 3	Foi ON	TT A	рр <i>го</i> 5. 0)	ved 704-	0788
The public reporting burden for this colle sources, gathering and maintaining the aspect of this collection of information, Operations and Reports (0704-0188), 1	ection of information is estima data needed, and completing including suggestions for redu- 1215 Jefferson Davis Highway ect to avvic penalty for failing to	ted to average and reviews using the builty, Suite 120 comply with	ge 10 min ng the c rden, to 4, Arling n a coller	nutes per re ollection of Department ton, VA 2 tion of info	esponse, includ f information. t of Defense, 1 2202-4302 armation if it di	ding the time Send comm Washington H Respondents nes not displa	for r hents fead sho	eview regar quarte uld be	ng ir ding rs Se awa	this levice re th	tions burde s, Dir at no MB c	, sea n es recto twitt	rchir timat rate nstar	ng ex te or for l nding mbe	cistin r any Infor 1 any r.	ig data / othe mation / othe
PLEASE DO NOT RETURN YOUR FORM	TO THE ABOVE ADDRESS		L CDOM				- Luo	ME CT	- 	<u>AN</u>						
DATE (YYYYMMDD)			TO													
MISSION	SERIAL NO		055		ITEM		1	1	FIGE	-п		TNL	EX (	ਸ਼		<u> </u>
REMARKS			1	BASIC AL		Obart ()		Ē	<u> </u>	<u> </u>	т	MC	M)	-	- T	T
			<u> </u>	BASICA	KORALL PION			$\vdash$	╉	+-				-+	-	
			2	CDEW (M	(o.)		┢──	┝━╌╉╌	+	+					$\dashv$	-+-
				CDEWEST	BACCACE		⊢	$\vdash$		+				-	$\dashv$	+
				STRAAD				$\vdash$	-+-			$\vdash$	$\vdash$		$\dashv$	+
			6	EMERGEN		NT			+	-+	+		$\vdash$	-	+	
			7	EXTRA E	OLIPMENT		┢──		╈		+		$\vdash$			
			8	CALLOR C	don ment			┝──╋╴	+	-	+		$\square$			-+-
			9	OPERATI	NG WEIGHT		<b>†</b>		+	+			$\square$	1		-
				TAKEOFF	FUEL (	Gal.)		┝━╋	-+-	+	+		-+			-+-
			11	WATER I	NU.			$\vdash$	-†-	+-	+				-1	
LOAD ADJUSTER NUMBER			12	TOTAL A	IRCRAFT WEIG	энт		$\vdash$	+	+	+				+	
CORRECTION/MOST FWD/MOST AFT	13 DISTRIBUTION	OF ALLOWA	BLE LOA	D (PAYLOA	4 <i>D</i> )		14	ZERC	FUE	EL WI	r	<b></b>			£	H
COMPT CHANGES (+	or -) PASSENGERS	COMPT	<u> </u>			COMPT	1		UTU X O	EL W	M					
OR ITEM WEIGHT INDEX	OR NO. WEIGHT			RGO	CARGO	OR ARM		ZER	D FU	EL %	M.A	. Ç.				
		- ADIV	t			COM		Г	Т	Т	T			Т	Т	Т
			1			_			T							
			1						T	T	Τ					Τ
			1						1							
			1						Т		Γ					T
			t						T		Γ					Т
			1						Т		Γ					
									Т							
			Γ										$\Box$			
													$\square$			
									$\bot$				$\square$		_	
										_			Ш			
							L				4		$\square$			
											-		Ш			
													Щ		<b></b>	_
			ļ				<b> </b>	$\vdash$	_				$\vdash$		┝──┧	_
			ļ						_		<b>_</b>		$\vdash$			
			<b> </b>				<b> </b>	$\vdash$	+	+-			$\vdash$		┝┫	
	·····		<b> </b>				┣	$\vdash$		+	+		⊢┥	_		+
ADDED			<b> </b>					┝─┾	+-	+	+		⊢┥	_	<b></b>	
NET DIFFERENCE					L	<u> </u>		┝╌╄	╋	+-	+	$\vdash$	⊢┥			+
LIMITATIO		15	<b> </b>					$\vdash$	-+-	+	+		$\vdash$	-		
	EUFF LANDING 7FUI		TAVES	FE CONDI		ted	1	┝─┾		+-	+		┝	$\neg$		+
ALLOWABLE GRUSS WEIGHT		10	TAKEO	FE C C IN	% MAC OD		$\vdash$		<b>L</b>		-		·	l		
101AL AIRCRAFT WIL (Ref. 12)		10	CODDE	CTIONS //	Portuiner 1				-	-T	T					-
(KOT. 9) + (KOT. 23)		10	TAKEO	EF CONDIT	ION (Comerce	rf)		$\vdash$	+	-+	+		$\vdash$		-+	
ALLOWABLE LOAD (Ref. 73)		20	TAKEO	FECGIN	% MAC OP		┢──		-			L				
(use smallest figure)	ll	20	7ERO F	UEL W/T //	Ref. 14)				Т	Т	Т			T		Т
PERMISSIBLE C.G. FORWARD	AFI	22	LESS 4	IR DROP I	OAD		+	$\vdash$	+	+				$\dashv$	$\square$	+
PERMISSIBLE C.G. FORWARD	AFT							$\vdash \uparrow$	+	+-	1				-1	+
LANDING PERMISSIBLE C.G. FORWARD	AFT							$\vdash$	+	+	+					+
COMPUTED BY	I		<b></b>				1	$\vdash$	+	-†	1-	t	⊢┦		$\neg \uparrow$	-+
SIGNATURE		23	ESTIM		NG FUEL		1	$\vdash$	+	+-	+		$\vdash$			+
AUTHORITY SIGNATURE		24	ESTIM			ON	1	┝╌╂	+	+	+	<b>t</b>			H	-+
PILOT SIGNATURE		25	ESTIM		DING C.G. IN 9	MAC.OR	IN	<b>J</b>	<b>i</b>	,_ <b>_</b>	-	•			I	
DD FORM 365-4, AUG 9	96 (EG)	PREVIO	JS EDI	TION M	AY BE USE	D.									MS	60278

Figure 4-6. DD Form 365-4 (Front)

(2) Tactical.

#### NOTE

The following instructions are intended for calculating the longitudinal, lateral, and/or vertical axes if required. Separate Form F's shall be prepared for each of the required axes to be computed if using the manual paper method. When using AWBS, select AIRCRAFT DE-SCRIPTION and select the applicable Axis or Axes.

(a) Insert necessary identifying information at top of form.

(b) Reference 1. Enter aircraft basic weight and moment/constant (or index). Obtain this information from last entry on Chart C.

#### NOTE

If a load adjuster (see Figure 4-7) is used in loading the aircraft, enter opposite Reference 1 the index figure obtained from Chart C and use index figures throughout the form. Enter plate number of load adjuster (located on the left end of base) on the Form F. If the -10 operator's manual data (Chart E data) is used instead of a load adjuster, enter moment/constant values throughout the form. Instructions for using a Load Adjuster, see the Navy's weight and balance control manual, NAVAIR 01-1B-50.



Figure 4-7. Load Adjuster

(c) Reference 2. Use as required.

(d) Reference 3. This section takes into account all nonexpendable items not in the basic weight (and not otherwise accounted for). Using the same compartment letter designation as shown in the operator's manual (Chart E) or on load adjuster enter item description, weight and moment for crew, baggage, cargo, emergency equipment, racks, etc.

(e) Reference 4. Enter sum of weights and moments for Reference 1 through Reference 3 to obtain OPERATING WEIGHT.

(f) Reference 5. Enter by compartment the item description (type, number of rounds), weight and moment of all ammunition.

(g) Reference 6. Enter item description, weight and moment of all other expandable ordnance such as bombs and rockets.

(h) Reference 7. Enter number of gallons, weight and moment of fuel. If auxiliary fuel is carried, make appropriate entries in space provided.

(i) Reference 8. Enter item description weight and moment of miscellaneous variables (such as water injection fluid).

(j) Reference 9. Enter sum of weights and moments for Reference 4 through Reference 9 opposite TAKEOFF CONDITION (Uncorrected).

(k) Reference 10. Enter TAKEOFF CG (Uncorrected) as determined from weight and moment values of Reference 9.

(I) Enter the allowable GROSS WEIGHT TAKEOFF and GROSS WEIGHT LANDING in the LIMITATIONS table at the lower left-hand corner of the Form F. This data is found in the -10 operator's manual (Chart E). Loading data.

(m) The weight value from Reference 9 must be compared with the allowable GROSS WEIGHT TAKEOFF as shown in the LIMITATIONS table to ensure it is within limits. Use the Reference 9 TAKEOFF CONDITION (Uncorrected) gross weight to determine the PERMISSIBLE CG TAKEOFF forward and aft cg limits from the -10 operator's manual or Chart E loading data. If the takeoff cg of Reference 10 is within these PERMISSIBLE CG TAKEOFF limits, and no other corrections are necessary, (i.e. temporary equipment changes), enter the permissible limits in the space provided in the limitations table. Enter the uncorrected weight and cg values from Reference 9 and Reference 10 into the blocks at Reference 12 and Reference 13 respectively. (n) Reference 11. When the takeoff weight of Reference 9 and/or the takeoff cg of Reference 10 are not within permissible takeoff weight and/or cg Limits, changes in the amount or distribution of load (Reference 3 through Reference 8) are required. The necessary load adjustments must be noted in the CORRECTIONS columns on the left-hand portion of the Form F. Enter a brief description of the necessary load adjustment in the left-hand column with the weight and moment listed in the columns provided. Sum all the weight and moment increases and/or decreases to obtain the net change (+ or-) in the amount or distribution of the load. Transfer the total weight and moment adjustment to the spaces provided for CORRECTIONS (If required) at Reference 11.

#### NOTE

If there are any temporary equipment changes listed on DA Form 2408-13-1/DA Form 2408-13-1-E or DA Form 2408-14/DA Form 2408-14-E, they shall be considered changes in aircraft loading. These changes shall be entered with the notation "EQUIPMENT CHANGES" near the top of the CORREC-TIONS table. A brief description, weights and moments shall be entered in the columns below this notation. These entries shall be treated as a variation in loading and applied to the total entered in Reference 11.

(o) Reference 12. In the space provided for TAKEOFF CONDITION (corrected), enter the sum of Reference 9 and Reference 11. (Add if Reference 11 is positive. If it is negative, subtract Reference 11 from Reference 9).

(p) Reference 13. Enter the TAKEOFF CG (Corrected), as determined from the weight and moment values of Reference 12.

(q) The weight value from Reference 12 must again be compared with the allowable GROSS WEIGHT TAKEOFF as shown in the LIMITATIONS table to ensure compatibility. At the Reference 12 TAKEOFF CON-DITION (Corrected) gross weight, again determine the PERMISSIBLE CG TAKEOFF forward and aft cg limits from the -10 operator's manual or Chart E loading data. Recheck the takeoff cg of Reference 13 to ensure it is within the PERMISSIBLE CG TAKEOFF limits. Enter these limits in the space provided in the LIMITATIONS table.

(r) Reference 14. Determine total TAKEOFF FUEL weight and moment from Reference 7 and enter in Reference 14. List weight and moment of expendable items such as ammunition (not including the weight of cases and links if retained), bombs, rockets, and external fuel tanks that are intended to be dropped during flight. Explain under REMARKS, if necessary. These items listed as LESS EXPENDABLES are considered part of Reference 14.

(s) Reference 15. Determine the ESTI-MATED LANDING FUEL weight and moment and enter it in the space provided.

(t) Reference 16. Determine the ESTI-MATED LANDING CONDITION by subtracting all of the expendable weights and moments of Reference 14 from the Reference 12 weight and moment and adding the weight and moment of Reference 15. The use of a minus sign (-) before the Reference 14 entries and a plus sign (+) before the Reference 15 entry helps prevent errors in completing this step.

(u) ) Reference 17. Enter the ESTIMATED LANDING CG as determined from the weight and simplified moment values of Reference 16.

(v) The weight value from Reference 16 must be compared with the allowable GROSS WEIGHT LANDING as shown in the LIMITATIONS table to ensure compatibility. Use the Reference 16 ESTIMATED LANDING CONDITION gross weight to determine the PERMISSIBLE CG LANDING forward and aft cg limits from the -10 operator's manual or Chart E loading data. If the ESTIMATED LANDING CG of the Reference 17 is within these PERMISSIBLE CG landing limits, enter them in the spaces provided in the LIMITATIONS table.

(w) When the ESTIMATED LANDING CON-DITION or the Reference 16 and/or the ESTIMATED LANDING CG of Reference 17 are not within permissible landing weight and/or cg limits, changes in the amount or distribution of load and/or fuel are required. A new Form F will be completed.

(x) Most FWD and Most AFT calculations are not utilized for Army aircraft. Multiple Form F's are required to verify the aircraft remains within limits throughout the entire flight.

(y) REMARKS BLOCK: Enter pertinent information regarding mission loading, takeoff, and/or landing conditions, as required. Enter any significant information that needs to be conveyed to the aircraft operators.

(z) Enter signature or Technical Inspector stamp of the person computing this form in the COM-PUTED BY SIGNATURE block.

(aa) WEIGHT AND BALANCE AUTHORITY SIGNATURE Block. Enter signature or Technical Inspector stamp of the person assigned to aircraft IAW DD Form 365.

# NOTE

Local Commander may establish policies and procedures allowing deviation from the

WEIGHT AND BALANCE AUTHORITY SIG-NATURE instructions above.

	WEIGHT /	AND BALA	NCE CLEA	RAN	CE FO	RM F	- TACTIC	AL	FO	R US	EV	VITH	T C	7.1	1B-4	0, N	41/A	IR	_	
		(Use r	everse for tr	anspor	t missi	Lenon			10.	- 715-4	Ο, . • Τ.Δ	TION		- 55-	/50	034	22.5			_
DATE		AIRCR				TO				AVIE :		110	4							
MISSIO		SERIAL	. NV.	0.00	· · · · · · · · · · · · · · · · · · ·	10			1	.01		cuir				D.C.Y	00.	100		
CORREC	TION/MOST FWD/MOS	AFT (Ref. 11)		1	BACIO	AUD 00 AU			╋	r-r	1001	I	<u> </u>	r	1.	1				-
		CHANC	3ES (+ or -)	┢╌	BASIC	AIRCRAI	FI (From Chart C	3	╋	┝╌┥			┣							
COMPT	HEM	WEIGHT	INDEX OR	<u>-</u>		r · · · ·	COEW	1	┢	┢─┤			_		┢──	⊢			_	$\vdash$
				- 3	COMPT	NO.	WEIGHT	CARGO/MISC	⊢				<b> </b>			L				
				- n		ļ			_				L							
				ĭ																
				s T																
				R												L				
				в																
				Ť																
				1 ¦					Т											
		-		Ň					T											
				1					1											
				<b>1</b> F				h	1				<b>—</b>						_	
		-	└────	1.	[				1				<u> </u>							
							· · · · · · · · · · · · · · · · · · ·	1	1						-			-	-	
				Ă					t	┢─┦		$\vdash$	-		$\vdash$					$\square$
						i			+	┝╌┤	-	$\vdash$	-		$\vdash$					
$\vdash$			<u> </u>	h			L	I	┢	┝╌┤	•••	·								
				5	- OPERA				╉─	⊢┦										
				Ă					┢											
				M					┢──	┝╼┥										
				0					┢─	$\vdash$	_									
				6					_	$ \rightarrow $				_					_	
				в					1									_	_	
				ů							_									
TOTAL	WEIGHT ADDED	1	1	в					1				_							
TOTAL	WEIGHT REMOVED	-	-	s.					L											
NET DIF	FERENCE (Rof. 11)			м																
REMAR	(S			1																
				S S																
				Ĩ.																
				L																
				s.					1		-									
									T				_					~	-	
				Ť					1											
				С.	<u> </u>				1		-				_			-		
				7							-							-	-	
									1		-							-+		
				ų.					1-1		-							-+		
				E	<u> </u>						• •							-1		
				A	MISC	VARIARI	FS		1-	+	-		Η		Η					
					TAKED	FE CONC		ted)		+	-				Η	$\square$	-	-		
					TAKEO	FECCU	N % M A C OD	IN	I	<b></b>					L]		I	_1		Ч
		AITA TROPIS		11	CODDE	CTIONS	IF required				1				<u> </u>		T	- 1	-1	
CROSS	ALLOUT TAKEOFE PL			<u> </u>	TAKE						-						+	-+		
38033	WEIGHT TAKEUPP (ND.)		ununino (10.)	12	TAKEO		ALLON LOORECTER											1		
DEDMIC	SIBLECO	CODIMIC DD	ACT		TAKEU	n 0.6.1	1 9 76 IVI.A.C. UR			r						1		r		
TAKEOF	F (%	FURWARD	AFT	14	TAREO	rr ⊦Uti			$\square$	$\rightarrow$	-	-								
M.A.C.	or in.)			l ž	<b> </b>						-	-					-+	$\rightarrow$		
LANDIN	G (%)	FORWARD	AFT	S E							_						_			
M.A.C.	or in.)			s Ŋ	L						_							$\downarrow$		
COMPUT	ED BY SIGNATURE			A B	L															
				Ē																
WEIGHT	AND BALANCE AUTHO	RITY SIGNATURE		Š																
				15	ESTIMA	TED LA	VOING FUEL			ſ										
PILOT SI	GNATURE			16	ESTIMA	TED LAN	NDING CONDITIC	DN												
				17	ESTIMA	TED LAP	VDING C.G. IN %	M.A.C. OR IN			_									
DD F	ORM 365-4 (B)	ACK), AUC	<b>96</b>															MS	127	842

Figure 4-8. DD Form 365-4 (Reverse)

**4-10. SAMPLE AIRCRAFT MWO FORMAT.** The following example serves as a general guideline for documenting aircraft modifications with regards to permanently installed/removed items and those items that have provisions to be installed/removed.

**a.** Accuracy of actual item's weight and location is critical in maintaining safe, reliable aircraft operations. Increased airframe and component stress, handling quality degradation, and aircraft accidents are likely consequences of poor weight and balance maintenance.

**b.** Items should be listed on the Chart A only if they weigh 1.0 pound or more for aircraft under 5,000 pounds weight empty (OH-58's), 2.0 pounds or more for aircraft between 5,000 and 50,000 pounds weight empty, and 5.0 pounds or more for aircraft greater than 50,000 pounds. Weights are listed to the tenth of one pound.

(1) Items should be weighed to capture the actual weight. Avionics and composite items often have variations in actual weight. By conducting a sample weighing of many items, a more accurate weight is obtained.

(2) Exceptions to the pound rule are applicable for inventory control, continuity of compartment items, etc... Example would be aircraft First Aid Kits which normally weigh less than 2 pounds.

**c.** The Arm (Fuselage Station) is measured to the tenth of an inch (rounded to nearest 10th). Calculate the cg of each item listed on the Chart A and C using engineering drawings and confirm by actual measurements with regards to location.

**d.** To consolidate multiple items into one assembly, the average Arm must be calculated using each item's Arm and Moment (not simplified). Average Arm is calculated by dividing the total Moment (not simplified) by the total weight (see Figure 4-9).

Description	Weight (lbs)	Arm (in)	Moment (in-lbs)
Wire Harness	4.3	321.1	1380.7
Wire Connectors	1.9	319.2	606.4
Mounting Hardware	2.6	323.6	841.3

a) Sum the weight of all the items: 4.3 + 1.9 + 2.6 = 8.8 lbs.

b) Some the moments of all the items: 1381 + 6056 + 841 = 2828.4 in-lbs.

c) To calculate the area of the combined assembly, divide the total moment by the total weight: 2828.4/8.8 = 321.4 in.

d) Final Entry:

Description	Weight (lbs)	Arm (in)	Moment (in-lbs)
Wire Harness with Mounting Hardware	8.8	321.4	2828.4

#### Figure 4-9. Average Arm Example

**e.** Moment is calculated to the tenth (rounded to the nearest 10th).

f. Make sure that all items listed from Chart A are also listed on Chart C.

**g.** The Moment simplifier is MDS dependant (MOM/100 or 1000) IAW applicable technical manuals.

**h.** References: TM 55-1500-342-23, SAWE Recommended Practice 7, and AR 95-1.

#### NOTE

The items listed are for example purposes only.

i. Start of Example for MWO's, A-MWO's, Etc...

(1) Make entries on DD Form 365-1 (Chart A) and DD Form 365-3 (Chart C), in accordance with TM 55-1500-342-23 as indicated below:

(a) Chart A. Items that are removed, when using AWBS, unselect "In A/C" and follow the software instructions.

Item No.	Nomenclature	Weight	Arm	MOM/1000
B-XXX	CHAFF/FLARE DISPENSER CONTROL PANEL, P/N 9272533	2.1	240.3	0.5

(b) Chart A. Items that are installed, when using AWBS, make entries in the appropriate compartments as shown below. Enter new item numbers as re-

quired. Select "IN A/C" only after item(s) is actually installed.

Item No.	Nomenclature	Weight	Arm	Mom/1000
F-XXX	SEQUENCER, #1 SA-2669/ALE-47(V), P/N A100685	4.3	515.2	2.2

(c) Chart C. Make entries for items removed/added as shown below. When using AWBS, Chart A items should automatically be removed/added to the Chart C. Ensure a Header that reflects the MWO is added to the Chart C IAW TM 55-1500-342-23.

# NOTE

When using AWBS version 9.2 or later Aircraft Modification Wizard, do not enter the Header as this is auto-generated by the software.

Item No.	In/Out	Nomeclature	Weight	Arm	Mom/1000
B-XXX	OUT	CHAFF/FLARE DISPENSER CONTROL PANEL, P/N 9272533	2.1	240.3	0.5
	OUT	M-130 SYSTEM WIRING, P/N 3954-228	1.6	380.1	0.6
F-XXX	IN	SEQUENCER, #1 SA-2669/ALE-47(V), P/N A100685	4.3	515.2	2.2
	IN	CMWS WIRING HARNESS W/HARDWARE, P/N 274-005	12.4	258.4	3.2

### NOTE

The next paragraph is applicable only for aircraft modifications that contain Form F items.

added as required on Form F. Changes to the appropriate technical manual must also be made to list these new Form F items.

(d) DD Form 365-4, Weight and Balance Clearance Form F (Form F). Make entries for items

Nomenclature	Weight	Arm	Mom/1000
GAU-19 MACHINE GUN	143.0	102.6	14.6
GAU-19 GUN MOUNT	26.0	102.6	2.6
GAU-19 W3 GUN CABLE	4.0	102.6	0.4

# END OF EXAMPLE

(2) If items are installed prior to flight and then removed afterwards or numerous configurations are used, the items should only be listed on the DD Form 365-4, Weight and Balance Clearance Form F.

**4-11. CHART E. LOADING DATA AND SPECIAL WEIGHING INSTRUCTIONS.** The original Chart E placed in the weight and balance file will be retained in the file until a revised Chart E is present in the aircraft maintenance manual(s). Following publication of the Chart E in the maintenance manual, the Chart E in the aircraft file will no longer be required and will be destroyed locally.

**4-12. AUTOMATED WEIGHT AND BALANCE SYS-TEM (AWBS).** The purpose of this section is to provide information and instructions regarding the use of the Automated Weight and Balance System.

**a.** Introduction. The Automated Weight and Balance System (AWBS) is a computer program used to maintain weight and balance records for both fixed and rotary wing aircraft.

(1) Aircraft weight and balance data is stored on magnetic media and may be updated via the computer thus achieving two main objectives: reducing mathematical errors and increasing efficiency.

(2) The system is designed to support all U.S. military services and government agencies. AWBS versions 9.2 and higher are the only versions approved for Army use. The printouts of the program are authorized in lieu of the DD Form 365 Record of Weight and Balance Personnel, DD Form 365-1 Chart A - Basic Weight Checklist Record, DD Form 365-2 Form B - Aircraft Weighing Record, DD Form 365-3 Chart C - Basic Weight and Balance Record, and the DD Form 365-4 Weight and Balance Clearance Form F.

(3) Electronic signatures are authorized in lieu of normal pen or stamp signatures.

**b.** The following is a general guide for the AWBS. A more detailed explanation can be found in the AWBS and Form F Users Manual. These manuals can be obtained from http://www.aeromech.jatdi.mil. Once the AWBS program is installed (default path), the AWBS and Form F Users Manual can be located at the following computer file location: C:\Program Files\Weight and Balance\AWBS.

**c. Basic Concepts.** AWBS functions almost identically to the manual method of performing aircraft weight and balance.

(1) The printed forms it produces were designed to be as similar as possible to their DD Form 365 series counterparts without compromising the benefits of being automated. They are designed to be printed on regular  $8\frac{1}{2}$ " x 11" bond paper and to replace the usage of DD Form 365, DD Form 365-1, DD Form 365-2, DD Form 365-3 and DD Form 365-4.

(2) AWBS is comprised of two modules. The core AWBS program which handles DD Form 365, DD Form 365-1, DD Form 365-2, DD Form 365-3, and the Form F Generator, which handles DD Form 365-4 both Tactical and Transport. Aircraft specific Subsystems of AWBS, called Automated Form F (AFF), are used to automate the generation of the DD Form 365-4, Weight and Balance Clearance Form F

(3) AWBS is serial number driven. This means that at any time during AWBS usage, the software will only concern itself with the aircraft that it is currently working.

(4) AWBS shall not completely replace the Weight and Balance Handbook, nor will it replace the user's knowledge of performing aircraft weight and balance. It is simply a tool to perform weight and balance tasks more efficiently and accurately. When AWBS is used correctly, mathematical errors are reduced and efficiency is increased.

**d.** Distribution of AWBS. The current version of the Automated Weight and Balance System (AWBS) may be obtained via download through the Aeromechanics' website http://www.aeromech.jatdi.mil/ or mail via the following address:

CDR, USARDECOM ATTN: AMSRD-AMR-AE-A (Mass Properties) (Mass Properties) Building 4488 Redstone Arsenal, AL 35898-5000

12/2/82	SPECIAL WEIGHING INSTRUCTIONS	
82	AIRCRAFT CONDITION       Sample Second	
	<ul> <li>Main and tail rotor blades in flight position and equally spaced</li> <li>Vertical tail in flight position</li> <li>Horizontal tails in flight position (level)</li> <li>Unusable &amp; trapped fuel and oil</li> <li>Usable engine oil</li> <li>If the aircraft is weighed with dry fuel and oil systems, usable oil and unusable and trapped fuel and oil as listed in Chart A shall be added to the "As Weighed" condition.</li> </ul>	CHART - E SHEET 1 of 33 MODEL - UH-60A CHART DATE - 2 Dec. 1982

Figure 4-10. Chart E (Sheet 1 of 33)
11	FUE	L DRAINING	
./14/	I.	Suction Equipment Method	
087		Defueling is accomplished as follows:	
		A. If required, prime fuel system including APU line to insure that fuel lines contain fuel.	
		B. Attach suction hose to the pressure fuel adapter located on the right side of the aircraft at Sta. 431.	
		C. Defuel with power equipment. Suction equipment will remove all but a small amount of residual fuel.	
		D. Drain residual fuel from each cell in the following manner:	
		(1) Turn all electrical power off.	
		(2) Open the sump drain values at the lower fuselage at Sta. 421 and WL 203 and drain residual fuel.	
•		Fuel remaining aboard after these defuel procedures is trapped fuel and is included in the aircraft basic weight (See Chart A).	
	11.	Sump Drain Method	
		<ul> <li>A. Fuel can also be drained through the sump drain valves at Sta. 421 and WL 203 by attaching a 1.25 in. diameter hose to the sump drain valve probe (SS No. 70307-03018-102). Open drain valve and direct fuel into a suitable container.</li> </ul>	CHA SHE
	01	L DRAINING	흔픽곀
		Engine oil is part of Basic Weight on the UN-60A. Consequently, the aircraft should be weighed with full engine oil. However, if it is desired to drain the oil, provisions have been made for draining while the engine is in a horizontal position, 15 degrees nose up, and 20 degrees nose down. The integral oil tank drain plug is located on the forward lower side of the tank.	- E 2 of 33 UH-60A

Figure 4-6. Chart E (Sheet 2 of 33)

2	LEVELING DEVICE	
1/20 0	The plumb bob suspension point is located just inside the left hand cargo door at Sta. 309.62, WL 258.5; at BL 35.0. The plumb bob target (leveling plate) is located on the cabin floor WL 206.815 directly below the suspension point (See Sheet 5 of 33 for illustration).	
	FORWARD REACTION LOCATION (Electronic Weighing Kit)	
	The forward jack points are located under the forward fuselage at Sta.247.0 and BL 43.7 (right and left hand). Place the weighing cells on the jacks and place under the forward jack points. Extend jack (simultaneously with aft jack) until plumb bob reaches the level datum on the target.	
	AFT REACTION LOCATION (Electronic Weighing Kit)	
	The aft jack point is located under the aft fuselage at Sta. 605.3 and BL 0.0. Proceed in the same manner as with the forward reactions.	
	AIRCRAFT LEVELING (Electronic Weighing Kit)	
	Raise the helicopter to the level position by extending all jacks simultaneously until all tires are clear of the ground. Adjust jacks as necessary to attain a level attitude in fore and aft and lateral directions.	
	After weighing, lower jacks simultaneously until all tires contact the ground in the static position.	
	ALTERNATE WEIGHING (Wheel Weighing on Mechanical Scales)	0340
	When weighing on wheels, measure dimension B and D during weighing and after leveling. Using these actual dimensions, and the forward jack point dimension I (5ta. 247.0), determine dimension E and F. For checking purposes, approximate dimensions for E and F are given below:	HART - E HEET 3 of HART DATE
G	Dimension E - Reference Datum to Center Line of Main Wheels 297.4 inches Dimension F - Reference Datum to Center Line of Tail Wheel 644.6 inches	-33 -SEE PAGE

11/14/80

Figure 4-6. Chart E (Sheet 3 of 33)



Figure 4-6. Chart E (Sheet 4 of 33)



Figure 4-6. Chart E (Sheet 5 of 33)

FUEL LOADING DATA MAIN FUEL TANKS CHART - E SHEET 6 of 33 MODEL - UH-60A CHART DATE - SEE PAGE 1

FUEL LOADING DATA

	FUEL SYS	TEM - 2 TA	NKS
ARM = 4	20.8	ARH = 42	20.8
	CAP = 359.7	GAL. (2 T/	WKS
WE IGHT (LB )	MQH/1000	WEIGHT (18.)	MOM/1000
50	21.0	1250	526.0
100	A2.1	1300	547.0
150	63.1	1350	568.1
200	84.2	1400	539.1
250	105.2	1450	610.2
300	126.2	1500	613.2
350	147.3	1550	652.2
400	163.3	1600	673.3
<b>4</b> 50	189.4	1650	694.3
500	210.4	1700	715.4
550	231.4	1750	736.4
500	252.5	1800	757.4
650	273.5	1850	778.5
700	294.6	1900	799.5
750	315.6	1950	820.6
800	336.6	2000	841.5
850	357.7	2050	862.6
900	378.7	2100	883.7
950	399.8	2150	904.7
1000	420.8	2200	925.8
1050	441.8	2250	946.8
1100	452.9	2300	967.3
1150	483.9	*2338	983.8
1200	\$05.0	2350	988.9
		2400	1009.9
		**2446	1029.3

#### NOTES:

- (\*) The single asterisk indicates the approximate weight and moment for full fuel tanks using JP-4 fuel at 6.5 lb per gallon.
- 2. (\*\*) The double asterisk indicates the approximate weight and moment for full fuel tanks using JP-5 fuel at 6.8 lb. per gallon.
- The total usage fuel capacity of 359.7 gal. (179.8 gal. per tank) is estimated pending test verification.
- Total weight of fuel is dependent upon specific gravity and temperature. Therefore, the notation "FULL" does not appear on the fuel quantity gauges. Variation should be expected in gauge readings when tanks are full.

SAMPLE

12/2/82

/

### Figure 4-6. Chart E (Sheet 6 of 33)

SELIGHT	CAP = 38	94.1 1.0 GAL.			AFT T. ARM = CAP = 38	ANK 350.7 1.0 GAL,		GANI
18	HOH/ 1000	WE I GHT LB	HOH/ 1000	WEIGHT LB	HOH/1000	WE I GUIT LB	MOH/ 1000	NOTES: 1. (*) The single asterisk indicates the
50 100	14.7 29.4	1250 1300	367.6 382.3	50 100	17.5	1250 1300	438.4 455.9	approximate weight and moment for full fuel tanks using JP-4 fuel at 6.5 lb per gallon.
200 250	44.1 58.8 73.5	1350 1400 1450	397.0 411.7 426.4	150 200 250	52.6 70.1 87.7	1350 1400 1450	473.4 491.0 508.5	<ol> <li>(**) The double asterisk indicates the approximate weight and moment for full field tests weight and moment for full</li> </ol>
350 400	102.9	1500 1550 1600	455.9	350 400	122.7	1550 1550 1600	523.0 543.6 561.1	per gallon.
500 550 600	132.3 147.0 161.8	1700 1750	500.0 514.7	500 550	157.8	1700	578.6 596.2 613.7	J. The total usage fuel capacity of 381.0 gal, per tank is estimated pending test verification.
650 700 750	191.2 205.9 220.6	1850 1900 1950	544.1 558.8 573.5	650 700 750	227.9 245.5 263.0	1850 1900 1950	648.8 666.3 683.9	<ol> <li>Total weight of fuel is dependent upon specific gravity and temperature. Therefore the notation "full" does not</li> </ol>
800 850 900	235,3 250,0 264,7	2000 2050 2100	588.2 602.9 617.6	800 850 900	280,6 298.1 315.6	2000 2050 2100	701.4 718.9 736.5	appear on the fuel quantity gauges. Variation should be expected in gauge readings when tanks are full.
950 1000 1050	279.4 294.1 308.8	2150 2200 2250	632.3 647.0 661.7	950 1000 1050	333.2 350.7 368.2	2150 2200 2250	754.0 771.5 789.1	5. Full transfer is done automatically or manually. Fuel transfer flow is
1150	323.5 338.2 352.9	2300 2350 2400	691.1 705.8	1150 1200	385.5 403.3 420.8	2300 2350 2400	806.6 824.1 841.7	about 300 pounds per minute. Normal transfer operation should be in the AUTO mode. Reference the operator's
		*2450 *2477 2500	728.5			+2477 2500	859.2 868.7 876.6	manual TM 55-1520-237-10 page 2-26 thru 2-28 for fuel transfer operation.

Figure 4-6. Chart E (Sheet 7 of 33)

4-28



Figure 4-6. Chart E (Sheet 8 of 33)

# 12/2/82

	A	В	С	σ	Е	F	G	
COMPARTMENT			FWD	CENTER	AFT	AFT	UPPER	
DESIGNATION	AVIONICS	COCKPIT	CABIN	CABIN	CABIN	SECTION	DECK	
CENTROID STATION (1)	183	225.5	270 <sup>(3)</sup>	315.5	370.5	420.8 <sup>(2)</sup>	363	
FORWARD (1) STATION	162	204	252 <sup>(3)</sup>	288	34 <u>3</u>	398	241	
AFT STATION (1)	204	247	288	343	398	762.8	485	
MAXIMUM CAPACITY (5) (LD)			5460	8370	8370	250 <sup>(4)</sup>		
FLOOR CAPACITY (LRS PER 5Q. FT.)			300	300	300	75		
FLOOR AREA (6Q. FT.)			18.2(3	27.9	27.9	12.1 <sup>(2)</sup>		
VOLUME (CU. FT.)		93	108	144	144	21 <sup>(2)</sup>		
NOTES :	(1) Inches fr unless of	om referenc hervise not	e datum. ( ed.	Centroid	stations	are mid-comp	artment stations	
	(2) Equipment	; stowage co	mpartments	above fu	el cells,	stations 39	8-443.5	
PL	(3) For the j station 2 equipment	purpose of t 52.0 instea mounted on	his chart, d of static the floor.	the forw on 247.0	ard cabin to compen	limit is ta sate for mis	ken at cellaneous	
*	(4) Equipment	stowage co	mpartments	above fu	el cells.	125 pounds	per compartment.	

Figure 4-6. Chart E (Sheet 9 of 33)

11		CARGO CC	MPARTMENT T	ABLE		 
114/80		с	D	E	F	
	COMPARTMENT	FWD. CABIN	CENTER CABIN	AFT. CABIN	AFT. BECTION	
	CENTROID <sup>(1)</sup>	270.0	315.5	370.5	420.8	
	WEIGHT		MOMENT	/1000		
	5 10 20 30 40 50 60 70	1 3 5 8 11 14 16 19	2 3 9 13 16 19 22	2 4 7 11 15 19 22 26	2 4 8 13 17 21 25 29	
kı	80 90 100 200 250 300 400 500	22 24 27 54 68 81 108 135	25 28 32 63 79 95 126 158	30 33 37 74 93 111 148 185	34 38 42 84 105	
SARIOL	700 800 900 1000 1100 1200 1300 1 <sup>1</sup> 100 1500	162 189 216 243 270 297 324 351 379 405	189 221 252 284 316 347 379 410 442 473	222 259 296 333 370 408 445 482 519 556		CHART - E SHEET 10 of 33 MODEL - UH-60A CHART DATE-SEE PJ
	NOTE: (1) Inche	B from refere	nce datum.			 AGE 1

Figure 4-6. Chart E (Sheet 10 of 33)

11/14/80

	С	D	Е	F
COMPARTMENT	FWD. CABIN	CENTER CABIN	AFT. CABIN	AFT. SECTION
CENTROID (1)	270.0	315.5	370.5	+420.8
WEIGHT		MOMENT	/1000	
1600	432	505	503	
1700	459	536	630	
1800	486	568	667	
1900	513	599	704	
2000	540	631	741	
2100	567	663	778	
2200	594	694	815	
2300	621	726	852	
2400	648	757	889	
2500	675	789	926	
2600	702	820	963	
2700	729	852	1000	
2000	756	883	1037	
3000	783	915	1074	
3100	010	947	1112	
3200	861	978	1149	
3300	801		1186	
3400	018	1041	1223	
3500	0L5	11013	1200	
3600	972	1136	122	
3700	999	1167	1371	
3800	1026	1199	1108	
3900	1053	1230	1445	
4000	1053	1230	1445	

11/		CARGO CON	PARTMENT TA	BLE		
14/						
80		с	D	E	F	
	COMPARTMENT	FWD. CABIN	CENTER CABIN	AFT Cabin	AFT SECTION	
	CENTROID (1)	270.0	315.5	370.5	420.8	
	WEIGHT		MOMENT	1000		
J. F.	4100 4200 4300 4400 4500 4600 4700 4800 4900 5000 5100 5200 5300 5400 5460 5500 5460 5500 5600 5700 5800 5900 6000 6100	1107 1134 1161 1188 1215 1242 1269 1296 1323 1350 1377 1404 1431 1458 1474	1294 1325 1357 1388 1420 1451 1483 1514 1546 1578 1609 1641 1672 1704 1723 1735 1767 1798 1830 1861 1893 1925	1519 1556 1593 1630 1667 1704 1741 1778 1815 1853 1890 1927 1964 2001 2023 2038 2075 2112 2149 2149 2149 2186 2223 2260		CHART SHEET MODEL CHART
GAME	6200 6300 6400 6500 6600 6700 6800 6900		1956 1988 2019 2051 2082 2114 2145 2177	2297 2334 2371 2408 2445 2482 2519 2556		- E 12 of 33 - UH-60A DATE-SEE PAGE 1

Figure 4-6. Chart E (Sheet 12 of 33)

CARGO COMPARTMENT TABLE           COMPARTMENT         CARGO COMPARTMENT TABLE           COMPARTMENT         FWD. CABIN         CENTER CABIN         AFT. CABIN         AFT. BECTION           CENTROID         (1)         270.0         315.5         370.5         420.8           WEIGHT         MOMENT/L000         100         2209         2594         2631           7000         2209         2594         2668         2335         27142         2668           7300         2235         2719         2668         2335         2719         7500         2335         2719         7500         2396         2816         7300         21492         2853         7600         21492         2853         7100         21492         2853         7100         21492         2853         7100         21492         2853         7100         7100         21492         2853         7100         7100         7100         7100         21492         2924         2924         2924         2924         2924         2924         2924         2924         2924         2924         2924         2924         2924         2924         2924         2924         2924         2924         2924         29	11/14/1	•					
C         D         E         F           COMPARTMENT         FWD. CABIN         CENTER CABIN         AFT. CABIN         AFT. BECTION           CENTROID         (1)         270.0         315.5         370.5         420.8           WEIGHT         MOMENT/1000         2209         2594         100           7000         2210         2631         100         100           7200         2272         2668         100         2303         2705           7300         2303         2705         2142         100         100         100           7500         2366         2779         100         2398         2816         100         100         100           7800         2492         2927         2853         110         100 <th>SANAPL</th> <th>e la la</th> <th>CARGO COMPARTI</th> <th>Ment table</th> <th></th> <th></th> <th></th>	SANAPL	e la	CARGO COMPARTI	Ment table			
COMPARTMENT         FWD. CABIN         CENTER CABIN         AFT. CABIN         AFT. BECTION           CENTROID         11         270.0         315.5         370.5         420.8           WEIGHT         MOMENT/1000         100         100         100           7000         2209         2594         100         100           7000         2210         2631         100         100         100           7000         2209         2594         100         100         100         100           7000         2210         2631         100 <td></td> <td></td> <td>с</td> <td>D.</td> <td>E</td> <td>F</td> <td></td>			с	D.	E	F	
CENTROID         (1)         270.0         315.5         370.5         420.8           WEIGHT         MOMENT/1000           7000         2209         2594           7100         2210         2631           7200         2272         2668           7300         2303         2705           7400         2335         2742           7500         2366         2779           7600         2492         2853           7800         2461         2890           7900         2492         2927           8000         2524         2964           8100         2587         3038           8300         2619         3075           8370         2641         3101	COME	ARTMENT	FWD. CABIN	CENTER CABIN	AFT. CABIN	AFT. BECTION	
WEIGHT         MOMENT/1000           7000         2209         2594           7100         2240         2631           7200         2272         2668           7300         2303         2705           7400         2335         2742           7500         2366         2779           7600         2398         2816           7700         2429         2853           7800         2461         2890           7900         2492         2927           8000         2524         2964           8100         2556         3001           8300         2619         3075           8370         2641         3101	CENT	TROID (1)	270.0	315.5	370.5	420.8	
7000       2209       2594         7100       2240       2631         7200       2272       2668         7300       2303       2705         7400       2335       2742         7500       2366       2779         7600       2398       2816         7700       2429       2853         7800       2461       2890         7900       2492       2927         8000       2524       2964         8100       2556       3001         8200       2587       3038         8300       2619       3075         8370       2641       3101	WEIC	3HL		MOMENT	/1000		
	7000 7100 7200 7300 7400 7500 7600 7500 7800 7800 8000 8000 8100 8200 8300 8300 8370			2209 2240 2272 2303 2335 2366 2398 2429 2461 2492 2524 2556 2587 2619 2641	2594 2631 2668 2705 2742 2779 2816 2853 2890 2927 2964 3001 3038 3075 3101		CHART - E SHEET 13 of 33 MODEL - UH-60A CHART DATE-SEE



Figure 4-6. Chart E (Sheet 14 of 33)



4-36



Figure 4-6. Chart E (Sheet 16 of 33)



Figure 4-6. Chart É (Sheet 17 of 33)



Figure 4-6. Chart E (Sheet 18 of 33)

TABLE OF MOMENTS FOR PERSONNEL MOVEMENT 2/2/82 FOR TROOP ASSAULT AND MEDEVAC MISSIONS 180 POUNDS PER PASSENGER C С D D £ D/E COMPARTMENT B С ROW 7 PILOT OR ROW ROW ROW ROW ROW 6 ROW ROM COPILOT 5 (MEDEVAC) (LITTERS) 1 2 3 4 262.0 320.7 339.8 387.2 270.8 343.6 227.1 282.0 ARN (INCHES) MOHENT/1000 FOR 70 49 62 61 ONE 180 LB. MAN 41 47 51 58 CHANGE IN MOMENT/1000 ROW 13 ROW 7 (LITTERS) 21 SAMPLE ROW 6 (MEDEVAC) 8 ROW 5 29 23 19 12 9 ROW 4 20 14 10 3 ROW 3 17 11 7 ROW 2 10 4 6 ROW 1 CHART SHEET MODEL CHART NOTE: Add Moment change, plus (+) sign, for passenger movement Aft. Subtract moment change, minus (-) sign, for movement forward. 19 of 33 - UH-60A DATE-SEE Example 1 - Passenger moves from Row 1 to Row 5: m Intersect column "Row 1" with line "Row 5" and read change in Moment/1000 of 23. (Use plus (+) sign since this is a movement aft). PAGE Example 2 - Passenger moves from Row 4 to Row 3: Intersect line "Row 4" with column "Row 3" and read change in Nonvent/1000 of 3. (Use minus (-) sign since this is a movement forward). ----

ļ

,

3

1

Ì

i.

Figure 4-6. Chart E (Sheet 19 of 33)

		FOR	TROOP AS 200	POUNDS P	MEDEVAC ER PASSEN	GER			
COMPARTNENT	B	С	С	D	D	E	С	D/E	
ROW	PILOT OR COPILOT	ROW 1	ROW 2	ROW 3	ROW 4	ROW 5	ROW 6 (MEDEVAC)	ROW 7 (LITTERS)	
ARM (INCHES)	227.1	262.0	282.0	320.7	339.8	387.2	270.8	343.6	
MOMENT/1000 FOR ONE 200 LB. MAN	45	52	56	64	68	77	54	69	
ROW			CHA	NGE IN MC	MENT/1000	)			
ROW 7 (LITTERS)	24						15		
ROW 6 (MEDEVAC)	9								
RÚW 5	32	25	21	13	9			6	
RON 4	23	16	12	4				ole	
ROW 3	19	12	8						
ROW 2	11	4					<b>G</b> M <sup>*</sup>		
ROW 1	7								MODI
NOTE: Add moment Subtract m Example 1 - Example 2 -	change, plus oment change, - Passenger mo Intersect co in Moment/10 - Passenger mo Intersect 1	(+) sign, minus(-) oves from f olumm "Row 000 of 25. oves from f one "Row 4	for passo sign, for Yow 1 to f 1" with (Use p) Row 4 to f with co	enger move movement Row 5: line "Row us (+) sig Row 3: lumn "Row	ement Aft forward. 5" and r gn since 3" and r	ead change this is a ead change	niovement aft. in	)	T 20 of 33 L - UH-60A T DATE - SEE PAGE 1

Figure 4-6. Chart E (Sheet 20 of 33)



Figure 4-6. Chart E (Sheet 21 of 33)

		FUR	TRUUP AS:	SAULT AND	MEDEVAL	1122 1042			
		•	240 P	OUNDS PER	PASSENGE	<u> </u>			
COMPARTMENT	ß	С	С	D	D	E	C	D/E	
ROW	PILOT OR COPILOT	ROW 1	ROW 2	ROW 3	ROW 4	ROW 5	ROW 6 (MEDEVAC)	ROW 7 (LITTERS)	
ARM (INCHES)	227.1	262.0	282.0	320.7	339.8	387.2	270.8	343.6	
MOMENT/1000 FOR ONE 240 LB. MAN	55	63	68	77	82	93	65	82	
ROW			CHA	WGE IN MO	MENT/1000	)			
ROW 7 (LITTERS)	27						17		
ROW 6 (MEDEVAC)	10							-	
RÓW 5	38	30	25	16	n	]		6.	
ROW 4	27	19	14	5			Ó		
ROW 3	22	14	9				AN A		
ROW 2	13	5					5 <sup>14</sup>		
ROW 1	8						-		CH C
NUTE: Add moment Subtract m Example 1 -	change, plus oment change, - Passenger mo Intersect co in Moment/10	(+) sign, ninus (-) oves from olumn "Row 000 of 30.	for pass sign, fo Row 1 to 1 1" with (Use p) Pour 4 to	enger mov r movemen Row 5: line "Row us (+) si	ement Aft t forward 5" and r gn since	, ead change this is a	e movement aft.	)	EL 22 OF 33 EL - UH-60A RT DATE - SEE PA

Figure 4-6. Chart E (Sheet 22 of 33)

		CARGO	HOOK LOAD $(1)$		
WEIGHT LBS	MOMENT 1000	WEIGHT LBS	MOMENT 1000	WEIGHT LBS	<u>MOMENT</u> 1000
5 10 20 30 40 50 60 70 80 90 100 200 300 400 500 600	2 4 7 11 14 18 21 25 28 32 35 71 106 141 176 212	1200 1400 1600 2000 2200 2400 2600 2800 3000 3200 3400 3600 3800 4000 4200	424 494 565 635 706 777 847 918 988 1059 1130 1200 1271 1341 1412 1483	5200 5400 5600 5800 6000 6200 6400 6600 6800 7000 7200 7400 7600 7800 8000	1836 1906 1977 2047 2118 2189 2259 2330 2400 2471 2542 2612 2683 2753 2824
700 800 900 1000	247 282 318 353	4400 4600 4800 5000	1553 1624 1694 1765		

Figure 4-6. Chart E (Sheet 23 of 33)



Figure 4-6. Chart E (Sheet 24 of 33)



Figure 4-6. Chart E (Sheet 25 of 33)

CHART	- E		
SHEET	26 of 33		
MODEL	- UH-60A		
CHART	DATE-SEE	PAGE	1

# CENTER OF GRAVITY TABLE

68055	FORWARD					<b>FUSELAG</b>	E STATION					UNITS
WEIGHT (POUNDS)	IPOURIDSI ISEE IPOURIDSI HOTE)		346	348	350	352	354	356	354	360	1/42	(SEE NOTE)
					MOM	IENT/ J	000					
11500	3940	3956	3979	4002	4025	4048	4071	4094				4118
11550	3957	3973	3996	4019	1043	4066	4033	4112	ļ			4137
11600	3974	3990	4014	4037	4060	4083	4106	4130	{			4160
11650	3991	4008	4031	4054	4078	4101	4124	4147	1	i		4181
11709	4008	4025	4048	472	4095	4118	4142	4165	4189			4200
11750	4026	4042	4066	4009	4113	4136	4160	4143	4207	ł	ľ	4221
11800	4043	4059	4083	4106	4(30	4154	4177	4201	4224		ļ	4243
11850	4060	4076	4100	4124	4144	4171	4195	4219	4242			4254
11900	4077	4054	4117	4141	4165	41.09	4213	4236	4264			428
11950	4094	4111	4135	4159	4183	4206	4230	4254	4278			430
12000	411	4128	4152	4176	4200	1221	4241	4272	4296	i i		4330
12050	4128	4145	4165	4193	4218	4242	4266	4290	4314	4338		435
12100	4145	4162	4187	4211	4235	4259	4213	4308	4332	4356		47
12150	4163	4150	4204	4228	4253	4277	4301	4325	4350	4374		419
12200	4120	4197	4221	4246	4270	4234	411	4143	134	4392		440
12250	4197	4214	4239	4263	4234	4312	437	4361	4346	4410		413
12300	4214	4731	4256	4210	4305	4330	4354	4379	4403	4428		- 451
12350	4231	4748	4273	4298	4323	4347	4172	4397	4421	uus		- 471
12400	4244	4256	4290	4315	4340	4365	4390	4414	4439	4464		-49
12450	4265	4213	4308	4111	4358	4342	4407	432	4457	4482		4514
12500	4703	4308	4375	4350	4375	4400	425	4450	4475	4500	4525	4540
12550	4300	4117	4342	4367	4393	4418	4443	4468	4493	4518	4543	4563
12500	4317	4114	4360	4385	410	4435	4460	4486	4511	4536	4561	4584

NOTE: FORWARD AND AFT LIMITS SEE PAGE 25 OF 33 FOR FUSELAGE STATIONS



12/2/82

. 1

Figure 4-6. Chart E (Sheet 26 of 33)

. 1	AP	oL	E								CH/ SHI MOI	ART - EET 21 DEL -	E 7 of 3: UH-60/		1
AN		<u> </u>	÷	CE	NTE	R OF	GR	AVIT	Y TAI	BLE	Un/			L PAGL	Ţ
	GROSS WEIGHT	FORMURD			·		ABEA	GE STRIIGA					TA UMITS		
Ľ	POUROS)	(SEE ROTE)	344	346	344	350	152	354	156	358	360	362	(SEE NOTE)		
						MON	MENT/	1000				_			
	12650	4334	4352	4377	4402	4478	4453	4478	4503	4529	4554	4579	4604		
	12750	4362	4369	412	417	4403	4470	4514	4521	4547	4572	4597	4625		
	12300	4385	4403	429	4454	4430	4506	4531	4557	4542	4608	4634	4672		
	12350	640Z	4420	4446	4472	4498	4523	4549	4575	4600	4626	4652	4693		
	12900	4429	4438	463	4429	4515	4541	4567	4592	4618	4444	4670	4716		
	11000		4477		1474	4444	4476	1607	4639			1100			
	13050	471	440	4515	1.1541	4568	4554	4620	444	472	4698	4724	4735		
	13100	4413	4506	4533	4559	4545	411	437	4664	4590	4716	4742	4799		
	13150	4505	4524	4550	4576	4603	4629	4655	4411	4708	4734	4760	417		
	13200	4522	4541	4567	4594	4420	4646	4473	4699	4726	4752	4771	4435		
	11300	4557	4575	4602	4628	4655	4412	4708	4735	4761	4722	415	4455		
	13350	4574	4592	4619	4446	473	4699	4726	4753	4779	4806	433	4890		
	13400 13450	4591 4608	4610 4627	4636 4654	4463 4681	4690 4703	4717 4734	4744 4761	4770 4788	`4797 -4815	4824 4842	4851 4869	4908 4925		
	13500	4625	4644	4671	4693	4725	4752	4779	4106	433	4860	4117	4542		
	13550	4642	4561	4614	4715	4743	4770	4797	4824	4151	4478	1905	4959		
	13600	4676	4696	4723	4750	4/14	4405	412	4859	4449	494	4923	4976		
	13700	4634	4713	4740	4758	4795	4122	4450	477	4905	4932	4959	5009		
	13750	4712	4730	4758	4785	वाउ	440	462	415	4923	4350	4978	5027		
1	13800	4730	4747	4773	4402	430	451	4445	(913	4940	4958	4996	5042		
	13350	4744	4764	4/32	4120	444	44/5	4903	4931	4958	4986	5014	5061		
	13950	4784	4799	4127	4455	413	4910	4938	1966	4994	5022	5050	5092		
1	14000	4802	4116	44	4872	4900	4928	4956	4984	5012	5040	5068	5109		
1	14050	4120	413	4461	4489	4918	4946	4974	5002	5030	5058	5086	5126		
	14100	434	4850	4479	4907	4935	4963	4991	5020	5048	5076	5104	5143		
	14200	434	4115	439	4724	4333	4981	5003	5055	5066	5054	512	5160		j
	14250	4892	4902	4931	4959	4588	5016	5045	5073	5102	5130	5155	5193		į
1	14300	4910	4919	494	4976	5005	5034	5062	5091	5119	5148	\$1.77	5210		
	14350	4929	4936	4965	4994	5023	5051	5020	5109	5137	3166	5195	5226		
	14450	4565	4971	5000	5011 50759	5054	5044	5054	5126	5173	5202	5213 5231	5260		
,	14500	4583	4324	5017	5046	5075	52.04	5111	5167	5191	\$220	\$749	5276		
1	14550	5001	5005	5034	5063	5093	5122	5151	5120	5209	5234	1267	5293		
1	14600	5019	5022	5052	50#1	5110	5139	51.68	5198	3227	5256	5225	5310		
1	14650	5437	50-40	5065	5058	51.28	9157	5186	5215	5245	5274	5303	\$326		
	14700	5056	5057	5056	5116	- 5145	5174	\$204	5233	\$253	5292	5321	5343		
li	4800	5091	5091	5121	5150	5120	5210	5239	5269	5258	5321		5375		
1	4850	5110		51.38	5164	5198	1777	5257	5217	5316	5346		5393		
1	4900	5128		5155	5185	5215	\$245	\$275	5304	5334	5364		5409		
11	4950	5147		5173	5263	1211	5262	5252	272	555	5382		5426		
1	5000	5165		5190	5220	5250	5230	5310	5349	\$370	5400		5443		
	5100	5183		3207	\$257	1724	5115	5346	5172	5346	5418 Kane		5459 547E		1
1	5150	5219		5242	5272	5303	<u> </u>	រ័រ	513	5424	5454		5492		
1	5200	5234		5259	5250	5329	5350	5341	5411	5442	5472	1	5509		
1 1	5250	5256		\$277	5307	5334	ររស	5399	5429	5460	5490		5525		
1 1							****						EE 4 4 4		

SEE PAGE 25 OF 33 FOR FUSELAGE STATIONS

12/2/82

Figure 4-6. Chart E (Sheet 27 of 33)

			CEI	NTEF	ROF	GRA	VITY	ТАВ	LE			
C2055	FORMARD					กเรยาต	E STATION					
WEIGHT	UMIT (SEE	144	144	14	150	152	154	356	358	360	362	ISEE
(rounds)	HOTE)							!		L	<u> </u>	
					MUM				1486	5576		1 4452
15350	5292		5311	5342 5359	5373	5423	5452	542	5513	5544		5575
15450	5329		5346	5377	5408	5438	5469	5500	5531	556Z	1	5591
15500	5347		5363	5394	5425	5456	547	5518	\$549	5580		5608
15550	5365		5380	ક્રવા	5443	5474	5505	5536	5567	5598	(	5624
15600.	5384		5398	5429	5460	5491	5522	5571	5601	5634	ł	5657
15650	5402		5437	5464	5495	5526	5558	5589	5621	5652	Į	5673
15750	ян		5450	5481	5513	5544	5576	5607	5639	5670	[	5690
15800	5457		5467	5498	5530	5562	5593	5625	5656	5684		5706
15850	5475		5444	5516	5548	5579	5679	5660	5692	5724		5739
15900	5493		5519	5551	5543	5614	5646	5678	5710	5742		\$755
1000				4944	5600	5622	5664	5696	5728	\$760		\$772
16000	5546		5553	5585	5618	5650	5682	5714	5746	\$778		57.68
16100	5564		5571	5603	ូទធរទ	5667	5699	\$732	\$764	5756	ŀ	5804
16150	5581		5544	5620	5653	5685	5717	5743	5782	5814	1	4137
16200	5599		5605	5638	5670	5702	5753	5785	5818	5850	}	5853
16250	5634		5640	5672	5705	5734	5770	5803	5835	5868	1	5871
16350	5652		5657	5690	5723	5755	5730	5321	5253	5886		5889
15400	5669		5674	5707	5740	5773	5806	5838	5871	5904		5907
16450	5687		5692	5725	3/58	3/30	36443				1	541
16500	\$704		5709	5742	\$775	5808	5259	5217	5925	5954		5961
16550	\$722		5726	5777	5810	5843	5476	5910	5943	5976	1	5979
16650	5757		5761	5754	5828	5861	5894	5927	5961	5994		5997
16700	5775		\$778	5412	5845	5878	5912	5945	5979	6012		6013
16750	\$792		5796	5829	5363	5896	5930	5941	6014	6044		6051
16300	5410		5823	544	5191	5931	5965	<i>,</i>	6032	6066	ł	6069
16900	5245		5847	5441	5915	5949	5983	6016	6050	6024	1	6047
16950	5463		5845	5899	5933	5966	6000	5034	6068	6102	1	6105
17000	5280	l	5842	5916	5950	5984	6018	6052	5016	6120		6123
17050	5154		5899	5911	5568	6002	6036	5070 6011	6104	6154		6159
17100	5916		5917	5951	6003	6017	\$071	6105	6140	6174		6177
17150	5951		5951	5986	6020	6054	60.83	6123	6158	6192		\$195
17250	5968		5969	6003	6038	6072	6107	6141	6176	6210	1	6213
17300	5546			5029	6055	6090	6124	6159	6193	6276		
17350	6004			5038 6765	6073	4125	6160	6134	6229	6254		6267
17400	6021			6073	6108	6142	6177	6212	6247	6282	ļ	6285
1,74.00				6090	6125	6150	6195	6230	6265	6300		6304
1/500	6074			6107	6143	6178	6213	124	6213	6318		6322
17600	5092			6125	6160	6195	6230	6266	6301	6335	1	6340
17650	6109			\$142	6178	6213	6246 6765	6283	6117	L177	1	6376
17700	6127			6177	6213	6244	6284	6319	£355	6390	1	634
17750	6145			1 11//	6776	04	6301	1 1117	6177	6408	1	5412

Figure 4-6. Chart E (Sheet 28 of 33)

CHART - E SHEET 29 OF 33 MGDEL - UH-60A CHART DATE-SEE PAGE 1

•			CE	NTE	r of	GR		TAE	BLE			
GROSS	FORMARD					FISELA	E STRIION				_	דע. נזוונט
WEIGHT (POUNOS)	ISEE	344	34	14	150	152	354	356	154	360	362	SEE
			1	I	MON	AENT/	1000		L	_L	1_,	1 1010
17850	6140			6212	6248	6223	6119	6355	6390	6426	r	6430
17900	6198			\$229	6265	6301	6337	6372	6408	6444		6448
17950	6215			6247	6283	6318	6354	6190	6426	6462	}	1 5166
18000	6233			6264	6300	6336	6372	6403	5114	6480		6444
14050	6251			6281	6118	6121	6390	5425	6462	6498		6502
18100	6736			6775	6353	GUS	6425	6451	5438	6534		6538
1\$200	6303			6134	6370	6406	6443	6479	6516	6552		6556
18250	6321			6351	<b>111</b>	6424	5451	6497	6534	6570		6574
1\$300	6339		;	លដ	6405	5442	6478	6515	6551	6584	Į	6592
14350	6356			6386	6423	6459	6456	6533	6569	6606		6610
15400	6192			6421	6458	6494	6531	6368	6605	6642		5646
18500	6404			6418	475	6517	6544	6526	6673	64.60		
11550	\$427			6455	1144	6530	6567	6604	6641	6678		6642
13600	\$445			HI	6510	6547	6584	6622	6659	6636	[	6700
11650	6462			64.90	6528	6565	6602	f639	6677	6714	1	6718
12700	64.90			6504	6545	6582	6620	f657	6695	6732	{	6736
10750	4515			6542	6510	5612	6635	6693	6730	6758		1772
18850	6533			5560	6598	6635	6673	\$711	6748	6786		6790
18500	6551			6577	6615	6653	6691	6728	6766	6804		6508
18950	6568			6595	613	6670	670E	6746	6784	6422		6426
19000	6536			6612	6650	6624	6726	6764	6402	6440	1	-
19050	6604		1	623	6664	6706	6744	6782	6420	5252		662
19150	6619			6647	6703	6741	6779	5417	434	6194		6140
19200	6657		ĺ	6642	6720	6758	6797	6435	6474	6912		6916
19250	5674	[		6699	6738	6776	6815	<b>6</b> 453	6492	6930		6934
19300	6692			6716	6755	6794	6432	471	6909	694		6952
19350	6710			6751	6710	6411	6168	6443	692/	6954		63/0
19450	6745			6769	6404	5245	6445	6924	6963	7002		7006
19500	6753	1		\$725	<b>1175</b>	84	6943	6942	6981	7020		7074
19550	6711	1		6803	6443	6442	6921	6960	6999	7038		7042
19600	6731			6821	6868	6899	6934	6978	7017	7056		7060
19650	<b>6416</b>	1		6838	6471	6917	6956	6915	7035	7974		nn
19700	6434	1	1	6456	6435 (1)]	6934	6974	7013	7053	7092		70%
13/50	6854			6150	6130	6978	7009	7049	7043	7121		7114
15850	4117			6908	6948	6987	7027	7067	7106	7144		1150
19900	6905	- 1		6725	6965	7005	7046	7084	7124	7164		7168
19950	6922			6943	ពររ	7022	7062	7102	7142	71#2		7114
20000	6340			6360	7000	7040	7040	7120	7164	7200		7294
20050	6958	1		6977	7018	7058	7098	7134	7171	7218		7722
20100	6975			6995	7035	7975	7115	7156	7196	7236		7240
20150	1011			7012	7053	7093	7111	71/3	72]4	1254		7258
20200	7011			7047	7070	7178	7169	7131	1252	1790		72/6

Figure 4-6. Chart E (Sheet 29 of 33)



Figure 4-6. Chart E (Sheet 30 of 33)



Figure 4-6. Chart E (Sheet 31 of 33)



Figure 4-6. Chart E (Sheet 32 of 33)

CHART SHEET MODEL CHART

T - E T 33 of 33 T DATE-SEE

PAGE 1

ЛЕМ АЛМ НАСЕ 1	ARM	TBC Assi Miss	KOP WLT SION	MI23 EAVCR VENOR	EDICAL Atign Joh	AEI RECO MIS	HAL WERV SION	EXTE RAJ MIS	NDED NGE SION	CA3 Billis	ico iioal	14 T M15	ROOP SIDN
	fucit il	WEIGHT LBS	NOMENT	WEIGHT LDS	NOWENT NOWENT	WEIGHT LBS	MOMENT 1000	WERGHT LBS	MOM(NT 1000	WEIGHT LBS	MOMENT 1000	WEIGHT LBS	MOM 100
PILOT	227.1	235	53	235	51	235	53	235	53	235	53	235	្រះរ
CO PILOT	227.1	235	53	235	53	235	53	235	53	235	53	235	53
CREW CHEF/GUNNER	282 0	255	1 22	0	0	255	12	255	n	255	n	255	1 11
MEDICAL ATTENDANT (2)	270.8	}	1	400	108	]	1	}	1		}	1	
TE00PS (II)	346.6	2640	915	{	ł				}	]			]
TROOPS (14)	335.4	ł	(	ļ						ł	]	3360	1127
LITTER PATIENTS (4)	343.6	Į	ł	1060	364					l	Į		ł
FUEL - INTERNAL	420.8	2064	868	2338	984	2338	984	2338	984	2338	984	2338	98
- AUXIN LANY	322.4		}			]	1	4953	1597	ļ			}
CARGO - INTERNAL	343.0		1		}		1	1	1	2757	959	1	1
- CANGO HOOM	353.0		{			6479	2287		1	}	1	1	1
GURS	2764	15	14	15	25		1					15	23
AMMUNITION (1100 NOUNDS)	256.1	n	14	n	18		}	ļ	ł			1 n	1.18
ADD 3 TROOP SEALS	234.6	l	l		{	1		ł	ł		1	4	14
STOW TROOP SEATS (NOTE 2)				JØ SEAIS	u			12 SEATS	17	12 SEATS	17		
TOTALS		5586	2004	4425	1616	9542	3449	8016	2776	6860	2138	6628	234

Figure 4-6. Chart E (Sheet 33 of 33)

# APPENDIX A REFERENCES

AR 95-1	Flight Regulations
AR 385-40	Accident Reporting and Records
DD Form 365	Weight and Balance Personnel, Record of
DA Form 2408-5	Equipment Modification Record
DA Form 2408-5-1	Equipment Modification Record (Component)
DA Form 2408-13	Aircraft Status Information Record
DA Form 2408-13-1	Aircraft Inspection and Maintenance Record
DA Form 2408-13-1-E	Aircraft Inspection and Maintenance Record (Electronic)
DA Form 2408-14	Uncorrected Fault Record
DA Form 2408-14-E	Uncorrected Fault Record (Electronic)
DA PAM 27-162	Claims Procedures
DA PAM 738-751	Functional Users Manual for the Army Maintenance Management System – Aviation
DD Form 365-1	Weight Checklist Record, Chart A – Basic
DD Form 365-2	Weighing Record, Form B – Aircraft
DD Form 365-3	Weight and Balance Record, Chart C – Basic
DD Form 365-4	Weight and Balance Clearance Form F – Transport/Tactical
NAVAIR 01-1B-50	Handbook of Weight and Balance for Models S-61A and S-61V
SAWE RP#7	Society of Allied Weight Engineers (SAWE), Recommended Practice Number 7 (RP#7), Mass Properties Management and Control for Military Aircraft
TM 55-1500-342-23	Army Aviation Maintenance Engineering Manual for Weight and Balance
TB 43-180	Calibration and Repair Requirements for the Maintenance of Army Material
TB 750-25	Maintenance of Supplies and Equipment: Army Test, Measurement and Diagnostic Equipment (TMDE) Calibration and Repair Support (C&RS) Program

# GLOSSARY

# <u>A</u>

Aft Center Of Gravity Limit	The aft center of gravity limit is the most rearward permissible aircraft center of gravity location for a specific weight and configuration. Center of Gravity limits may be expressed in inches (arm), %MAC, or index.
Aircraft Station	An aircraft station is a position defined by a plane perpendicular to the longitudinal aircraft axis. The number designation of this station signifies its distance from the reference datum. A station forward of the reference datum is negative (-) while a station aft of the reference datum is positive (+).
Aircraft Weighing Record	An Aircraft Weighing Record, DD Form 365-2, is the form used to record data ob- tained from aircraft actual weighings and to derive the Basic Weight and Moment from the As-Weighed Weight and Moment.
Allowable Gross Weight	The allowable gross weight is the not to be exceeded weight of a loaded aircraft. The aircraft flight manuals (i.e., Operator's Manual and/or Chart E) specify allowable weights for particular configurations or conditions. Some examples are allowable takeoff weight, allowable landing weight, and allowable limiting wing fuel weight.
Arm	An arm is the distance of the center of gravity of an item from a reference datum. When computing arms, note that arms are not additive and must be calculated by dividing the moment (not simplified) by the weight.
Automated Weight And Balance System (AWBS)	The Automated Weight and Balance System (AWBS) is a system that utilizes a computer to fill out forms similar to the DD 365 series forms. Aircraft weight data is stored in the program and may be updated via the computer, thus reducing mathematical errors and increasing efficiency.
Average Arm	The average arm is the distance from the reference datum to the cg of a group of objects.
Average Weight	The summation of the individual weights divided by the number of the individual weights, i.e., (First Weight + Second Weight/2 = Average Weight).
	<u>B</u>
Balance	Balance is a condition of stability, which exists in an aircraft when all weights and forces are acting in such a way as to prevent rotation.
Balance Arm	The balance arm is the arm at which a number of weights could be concentrated to produce the same effect as they produced when separated. The balance arm results from dividing the total moment by the total weight.
Balance Computer	A balance computer is a calculating device, mechanical or electronic, which is used to determine the aircraft center of gravity location for any flight or ground configu- ration.
Ballast	Ballast is any weight put in an aircraft to balance the aircraft so as to remain within the aircraft permissible center of gravity limits.
Basic Arm	The basic arm is the distance from the reference datum to the aircraft basic weight center of gravity. Basic arm is determined by dividing the aircraft basic moment by the aircraft basic weight.
Basic Index	A basic index is a number, which represents a basic moment on an aircraft load adjuster.
Basic Moment	The basic moment is the sum of the moments of all items included in the aircraft basic weight.

Basic Weight	Basic weight of an aircraft is that weight which includes all hydraulic and oil systems full, trapped and unusable fuel, and all fixed equipment, to which it is only necessary to add the crew, fuel, cargo, and ammunition (if carried) to determine the gross weight for the aircraft. The basic weight varies with structural modifications and changes of fixed aircraft equipment.
Basic Weight and Balance Record	The basic weight and balance record is a continuous series of DD Forms 365-3, referred to as Chart C. It is a continuous and permanent record of aircraft weight, moment, and load adjuster index or center of gravity position.
Basic Weight Checklist Record	The basic weight checklist record is a completed collection of DD Form 365-1, re- ferred to as Chart A. It is a list of equipment by aircraft compartment that is, or can be, installed in the aircraft.
Buttlines	Buttlines are reference locations in the lateral (left or right) direction from the aircraft longitudinal (forward to aft) reference datum, which is usually the aircraft centerline.
	<u>C</u>
Center Of Gravity	The center of gravity, cg, is that point at which an item's weight may be assumed to be concentrated and about which the item would balance if suspended. Center of Gravity may be expressed in inches (arm), %MAC, or index.
Centroid	Centroid is commonly used as the average arm or geometric center of a compart- ment.
Chart A	See Basic Weight Check List Record.
Chart C	See Basic Weight and Balance Record.
Chart E	See Loading Data.
Chord	A chord is an imaginary straight line joining the leading and trailing edges of an airfoil (such as a wing or tail surface).
Configuration	Configuration is a particular arrangement and quantity of structure, systems, inter- nal and external equipment, stores, fuel, and other items, and the positions of such things as wings, slats, flaps, and landing gear.
	<u>D</u>
DD Form 365	See Record of Weight and Balance Personnel.
DD Form 365-1	See Basic Weight Checklist Record.
DD Form 365-2	See Aircraft Weighing Record.
DD Form 365-3	See Basic Weight and Balance Record.
DD Form 365-4	See Weight and Balance Clearance Form.
Drainable Fuel	Drainable fuel is that portion of the fuel that can be drained out of an aircraft through drain points after defueling in accordance with appropriate instructions.
Empty Weight	<ul> <li>The empty weight of an aircraft is the maximum gross weight less the following:</li> <li>a. All fuel and oil except system fuel and oil. System fuel and oil is that amount required to fill both system and tanks, where applicable, up to outlets to the engine. When oil is used for propeller feathering, such oil is included as system oil.</li> <li>b. Crew and crew baggage.</li> <li>c. Drainable anti-detonant injection, augmentation and deicing fluids.</li> <li>d. Passengers and cargo (revenue and non-revenue).</li> <li>e. Removable passenger service equipment, food, magazines, etc.</li> <li>f. Emergency equipment (over-water, tropical, frigid).</li> <li>g. Other equipment, variable for flight.</li> <li>h. Flight spares (spark plugs, wheel, cylinder, etc.)</li> <li>This term is used for design purposes and should not be confused with weight empty</li> </ul>
------------------------------------	--
	<u>F</u>
Floor Loading	Floor loading is the weight of a load divided by the area of the floor upon which the weight is placed. Specific aircraft Operator's Manuals, Cargo Loading Manuals, and/or Charts E will usually specify floor loading limits and total load capacity for various compartments of the aircraft.
Form B	See Aircraft Weighing Record
Form F	See Weight and Balance Clearance Form
Forward Center of Gravity Limit	The forward center of gravity limit is the most forward permissible aircraft center of gravity location for a specific weight and configuration. Center of Gravity limits may be expressed in inches (arm), %MAC, or index and are normally listed in the aircraft Operator's Manual.
Fulcrum	A fulcrum is a pivot or support about which items can be balanced or rotated.
Fuselage Station	Fuselage stations are reference locations measured in the longitudinal direction (forward or aft) from a reference datum which is usually well forward of the aircraft.
	<u>G</u>
Gross Weight	Gross weight is the total weight of the aircraft, including its contents and externally mounted items, at any time. The gross weight is continually changing throughout flight and/or ground operations.
Gross Weight Arm	Gross weight arm is the distance from the reference datum to the cg of an aircraft in its gross weight condition. The relationship between the gross weight, gross weight arm, and gross weight moment is as follow: gross weight arm (in) = gross weight moments (in lb) gross weight (lb)
Gross Weight Moment	Gross weight moment is the sum of moments of all items making up the aircraft in the gross weight condition. The gross weight moment is the product of gross weight times the gross weight arm.
	<u>I</u>
Index	See Load Adjuster Index
	<u>J</u>
Jig Points	A jig point is a hole, fitting, or other fixture, which is the same known distance from each reference datum for all aircraft of the same model designation.

<u>L</u>						
Landing Gross Weight	Landing gross weight is the weight of the aircraft, its contents and external items when the aircraft lands. It is also known as landing weight.					
Leading Edge Of The Mean Aerodynamic Chord (LEMAC)	The LEMAC is the distance from the longitudinal reference datum to the leading edge of the MAC.					
Leveling Lugs	Leveling lugs are fixtures attached to the aircraft to support a spirit level or inclinometer when leveling the aircraft.					
Leveling Plate	A leveling plate is a target, with index markings, which is attached to the aircraft and is used with a plumb bob when leveling the aircraft.					
Limiting Wing Fuel Allow- able Gross Weight	Limiting wing fuel allowable gross weight is the weight above which any additional load must be fuel carried in the wing.					
Load Adjuster	A load adjuster is a slide rule type mechanical balance computer.					
Load Adjuster Index	A load adjuster index is a number that represents moment on the aircraft load ad- juster and, in conjunction with aircraft weight or index formula, permits center of gravity calculations.					
Loading Control	Loading Control, as used in weight and balance, is the use of weight and balance forms and loading data to ensure that the aircraft weight, center of gravity, and any other loading limits are not exceeded during flight or ground operations.					
Loading Data — Chart E.	Loading Data contains instructions for aircraft actual weighing, aircraft diagrams, loading limits, general instructions affecting aircraft loading, and the weight, arm and moment/index information necessary to perform loading control.					
Loading Limits	Loading Limits are restrictions, such as permissible center of gravity range, floor loading, compartment capacity, and gross weight, beyond which aircraft loading is not permitted.					
	<u>M</u>					
Maximum Gross Weight	See Allowable Gross Weight.					
Maximum Zero Fuel Weight (MZFW)	Maximum Zero Fuel Weight is the maximum permissible weight of the loaded air- craft before any usable fuel is added.					
Mean Aerodynamic Chord (MAC)	MAC is the chord that passes through the centroid of an aerodynamic surface (wing, tail, etc.). The MAC of the wing is a primary reference for longitudinal cg locations. Center of gravity limits for fixed wing aircraft (not rotorcraft) are usually expressed in terms of % MAC (% of distance from the leading edge to the trailing edge of the MAC). The % MAC can be computed from the following equation: cg (% MAC) = (cg (Arm) – LEMAC) x 100 MAC					
Moment	Moment is a measure of the rotational tendency of a weight about a point. The moment of an item is the weight of the item multiplied by its arm.					
Moment Arm	See ARM.					
	<u>0</u>					
Operating Weight	Operating weight includes the basic weight plus aircrew, the aircrew's baggage, steward's equipment and emergency and other equipment that may be required. Operating weight does not include the weight of fuel, ammunition, bombs, cargo, or external auxiliary fuel tanks if such tanks are to be disposed of during flight.					

Payload	Payload is any item that is being transported and is directly related to the purpose of the flight as opposed to items that are necessary for the flight operation. Payload can include, but is not limited to, passengers, cargo, passenger baggage, ammo, internal and external stores, and fuel that are to be delivered to another aircraft or site. Payload may or may not be expended in flight.						
Percent MAC (% MAC)	Percent MAC expresses a location along the aircraft longitudinal axis as a percent- age of the mean aerodynamic chord of the aircraft.						
Permanent Ballast	<b>Inent Ballast</b> Permanent ballast is ballast that is required to be in the aircraft at all times.						
Permissible Gross Weight	See Allowable Gross Weight.						
	<u>R</u>						
Record of Weight and Balance Personnel	The record of Weight and Balance Personnel, DD Form 365, is the form used to provide a permanent continuous record of weight and balance personnel responsible for maintaining the aircraft weight and balance handbook.						
Reference Datum	Reference datum is an imaginary plane perpendicular to the longitudinal axis of the aircraft and is usually located at or near the nose of the aircraft to eliminate arms with a minus value. If a negative arm is encountered, the corresponding moment will also be negative. Aircraft have three zero reference datum from which aircraft locations are measured in the longitudinal (using fuselage station), lateral (using Buttlines), and vertical (using waterlines) directions.						
Representative Aircraft	A representative aircraft is one chosen as being typical of a number of aircraft of the same Model/Design with similar structure, systems, and equipment configurations.						
	<u>S</u>						
Scale Correction Factor	A scale correction factor is used to modify weighing scale readings because of inherent inaccuracies of the scale. Such factors may be, but are not limited to: cal- ibration correction factors with the use of mechanical scales, load cell correction factors when the load cell readings do not return to zero after unloading with the use of electronic scales, or gravitation correction factors which depend upon the latitude of the earth and elevation above sea level. Refer to the scale's applicable manual for the appropriate factors.						
Service Weight Pick-Up	Service weight pickup is the weight, accounted for and unaccounted for, which is picked up by an aircraft during its service life. Service weight pickup is due to repairs and/or modifications (known pickup). Known pickup covers the actual parts installed during repair, overhaul, and modification. These parts should be weighed or, if weighing is impractical, the weight must be calculated. Unknown pickup results from changes in temperature and humidity, moisture absorption by sound proofing, accumulation of dirt, grease, etc., and can only be determined by periodic and accurate weighing of the aircraft.						
Simplified Moment	Simplified moment is a moment divided by an established constant such as 100, 1000, 10,000, or 100,000.						
	Ī						
Takeoff Gross Weight	Takeoff gross weight includes the operating weight plus fuel, cargo, ammunition, bombs, auxiliary fuel tanks, etc at the time the aircraft becomes airborne.						

<u>P</u>

Tare	Tare is the weight of equipment necessary for weighing the aircraft, such as chocks, blocks, slings, and jacks, which is included in the scale reading but is not part of the aircraft weight. It can also include a Scale Correction Factor.
Temporary Ballast	Temporary ballast is used to replace missing items, such as crew members, arma- ment, and equipment, in order to maintain the aircraft center of gravity within limits and/or to simulate a specific aircraft configuration.
Total Aircraft Weight	The sum of operating weight, weight of takeoff fuel, and weight of water injection fluid, if applicable.
Trapped Fuel	Trapped fuel is the fuel that remains in an aircraft after utilizing applicable technical manuals to defuel the aircraft and drain individual tanks.
	<u>U</u>
Unaccountable Weight/Mo- ment	Unaccountable weight/moment is any change in basic weight/moment, which is not reflected by an entry in the Chart C.
Unusable Fuel	Unusable fuel is the fuel remaining in the aircraft fuel tanks after engine fuel star- vation when the aircraft is in the specified flight attitude.
Useful Load	Useful load is the difference between empty weight and gross weight and includes fuel, oil, crew, passengers, cargo, and other material carried.
	<u>W</u>
Waterline	Waterline are locations in the vertical (up and down) direction measured from a reference datum which is usually well below the aircraft.
Weighing Reaction Points	Weighing reaction points are those points upon which the aircraft weight is supported during weighing.
Weight and Balance Au- thority	Person who has the responsibility to ensure the weight and balance work is complete and correct.
Weight and Balance Clear- ance Form	The Weight and Balance Clearance Form, DD Form 365-4, is referred to as Form F. Tactical and Transport Forms F Record weight, moment or index, and center of gravity calculations to ensure the aircraft remains within its weight and balance limitations.
Weight and Balance Hand- book	An aircraft weight and balance handbook is a continuous and permanent record of weight and balance of a particular aircraft. It contains the Record of Weight and Balance Personnel (DD Form 365), the Chart A (DD Form 365-1), completed Forms B (DD Form 365-2), Chart C (DD Form 365¬3), Chart E, and completed Forms F (DD Form 365¬4) for the aircraft; and blank copies of the various DD 365 series forms.
Weight and Balance Techni- cian/Personnel	Qualified person assigned to weight and balance work.
Weight Empty	Weight empty is an engineering term, which is defined for aircraft design and does not affect operational activities. It is the weight of the aircraft, complete by model design definitions, dry, clean, and empty except for fluids in closed systems such as a hydraulic system. This term should not be confused with empty weight.
	<u>Z</u>
Zero Fuel Weight	Zero fuel weight is the weight of the loaded aircraft without any usable fuel. See also Maximum Zero Fuel Weight.

By Order of the Secretary of the Army:

JOHN A. WICKHAM, JR. General, United States Army Chief of Staff

Official:

# R. L. DILWORTH Brigadier General, United States Army The Adjutant General

# **DISTRIBUTION:**

To be distributed in accordance with DA Form 12-31, AVUM and AVIM requirements for All Fixed and Rotary Wing Aircraft.

☆U.S. GOVERNMENT PRINTING OFFICE: 1994-342-421/81480

# These are the instructions for sending an electronic 2028

The following format must be used if submitting an electronic 2028. The subject line must be exactly the same and all fields must be included; however only the following fields are mandatory: 1, 3, 4, 5, 6, 7, 8, 9, 10, 13, 15, 16, 17, and 27.

From: "Whomever" <whomever@wherever.army.mil> To: 2028@redstone.army.mil

Subject: DA Form 2028

- 1. From: Joe Smith
- 2. Unit: home
- 3. Address: 4300 Park
- 4. *City:* Hometown
- 5. **St:** MO
- 6. **Zip:** 77777
- 7. *Date Sent:* 19–OCT–93
- 8. *Pub no:* 55–2840–229–23
- 9. Pub Title: TM
- 10. Publication Date: 04-JUL-85
- 11. Change Number: 7
- 12. Submitter Rank: MSG
- 13. Submitter FName: Joe
- 14. Submitter MName: T
- 15. Submitter LName: Smith
- 16. Submitter Phone: 123-123-1234
- 17. Problem: 1
- 18. Page: 2
- 19. Paragraph: 3
- 20. *Line:* 4
- 21. NSN: 5
- 22. Reference: 6
- 23. Figure: 7
- 24. *Table:* 8
- 25. *Item:* 9
- 26. Total: 123
- 27. Text:

This is the text for the problem below line 27.

R	ECOMMEN For use o	NDED CHAN BLA f this form, see AR	IGES TO I NK FORM 25-30; the prope	PUBLICATIC	ONS AND		Use Part II ( <i>re</i> u cial Tool Lists ( Supply Manual	verse) for Repair Parts and Spe- (RPSTL) and Supply Catalogs/ s (SC/SM)	DATE 8/30/02
TO: ( <i>Fol</i> Comm ATTN: Redsto	rward to pro ander, U.S AMSAM–I one Arsena	pponent of p Army Aviat MMC–MA–N II, AL. 35898	<i>ublication</i> ( tion and Mi IP 3	or form)(Inclu ssile Comma	<i>de ZIP Co</i> Ind	ode)	FROM: ( <i>Activi</i> MSG, Jai 1234 Any Nowhere	ity and location)(Include ZIP Code) ne Q. Doe Street Town, AL 34565	
		PAI	RT 1 – ALI	- PUBLICAT	IONS (EX	CEPT F	RPSTL AND SC	:/SM) AND BLANK FORMS	
PUBLICA	PUBLICATION/FORM NUMBER TM 9–1005–433–24					DATE 16 \$	⊧ Sep 2002	TITLE Organizational, Direct Su Support Maintenance Manual for Caliber M3P and M3P Machine G Used On Avenger Air Defense W	oport, And General Machine Gun, .50 un Electrical Test Set eapon System
ITEM NO.	PAGE NO.	PARA– GRAPH	LINE NO. *	FIGURE NO.	TABLE NO.		RECO	DMMENDED CHANGES AND REA	ASON
1	WP0005 PG 3		2			Test	or Corrective Ac	tion column should identify a different	ent WP number.
		C		•					
			* R	eference to li	ne numbe	rs withi	n the paragraph	or subparagraph.	
TYPED	NAME, GR	ADE OR TIT	LE		TELEPH	IONE E	XCHANGE/	SIGNATURE	
MSC	G, Jane	e Q. Do	be, SF	С	AUTOVO SION 78	on, plu <b>8–1</b> 2	JS EXTEN- 234		

TO: (Fo Comm ATTN: Redsto	orward dir ander, U. AMSAM- one Arser	rect to a S. Army -MMC-I nal, AL.	ddressee listed in publication v Aviation and Missile Comm MA-NP 35898	on) mand	FROM: (Activity and location) (Include ZIP Code)       DATE         MSG, Jane Q. Doe       1234 Any Street         Nowhere Town, AL 34565       8/30/02				<sup>date</sup> 8/30/02	
PUBLIC			R	SPECIA	DATE TITLE					3
PAGE NO.	COLM NO.	LINE NO.	NATIONAL STOCK NUMBER	REFEF N	RENCE O.	FIGURE NO.	ITEM NO.	TOTAL NO. OF MAJOR ITEMS SUPPORTED	RECOMMEN	DED ACTION
PART III - REMARKS (Any general remarks to be a batteries, or suggestions for improvement of ,							ovement of publication	ons and		
TYPEE	D NAME, ( G, Jar	GRADE ne Q	OR TITLE Doe, SFC	TELEF	PHONE E EXTENS 788	EXCHANGE SION 8–123	=/AUTO 34	VON, SIGNAT	TURE	

RE	For use of	NDED CHAN BLA of this form, see AR	NGES TO I NK FORN 25-30; the prope	PUBLICATIO	<b>NS AND</b> C4.	Use Part II ( cial Tool Lis Supply Man	reverse) for Repair Parts and Spe- ts (RPSTL) and Supply Catalogs/ uals (SC/SM)	DATE
TO: ( <i>For</i> Comman ATTN: Al Redstone	ward to pro der, U.S. A MSAM-MM Arsenal, A	oponent of p Army Aviation MC-MA-NP AL 35898	ublication on and Miss	or form)(Inclu ile Command	de ZIP Coc	e) FROM: (Ac	tivity and location)(Include ZIP Code,	)
	PART 1 - ALL PUBLICATIONS (E)						SC/SM) AND BLANK FORMS	
PUBLICATION/FORM NUMBER						DATE	TITLE	
ITEM NO.	PAGE NO.	PARA– GRAPH	LINE NO. *	FIGURE NO.	TABLE NO.	RE	COMMENDED CHANGES AND RE	ASON
TYPED N	AME, GR	ADE OR TIT	* <i>R</i>	eference to li	ne numbers	s within the paragra	ph or subparagraph.	
	2029 55	P 74			SION	DM 2022 4 DEC 2		

TO: (Fo Comm ATTN: Redsto	orward dir ander, U. AMSAN one Arser	rect to a S. Army 1-MMC-I nal, AL 3	ddressee listed in publicatio <sup>,</sup> Aviation and Missile Comm MA-NP 35898	on) nand	FROM:	(Activity a	nd locati	ion) (Include ZIP	Code)	DATE
PUBLIC			II - REPAIR PARTS AND	SPECIA	DATE	LISTS AN	ID SUP	TITLE	S/SUPPLY MANU	ALS
PAGE NO.	COLM NO.	LINE NO.	NATIONAL STOCK NUMBER	REFEF N	RENCE O.	FIGURE NO.	ITEM NO.	OF MAJOR ITEMS SUPPORTED	RECOMME	NDED ACTION
	PAR	RT III – F	EMARKS (Any general re blank forms. Add	emarks o litional b	or recom lank she	mendations ets may be	, or sug used if i	gestions for impr more space is ne	ovement of publica eded.)	tions and
TYPED NAME, GRADE OR TITLE TELEPHONE EXCHANGE/AUTOVON, SIGNATURE										
TYPED	NAME, (	GRADE	OR TITLE	TELEP PLUS I	HONE E EXTENS	XCHANGE ION	AUTO	VON, SIGNA	TURE	

## The Metric System and Equivalents

### Linear Measure

- 1 centimeter = 10 millimeters = .39 inch
- 1 decimeter = 10 centimeters = 3.94 inches
- 1 meter = 10 decimeters = 39.37 inches
- 1 dekameter = 10 meters = 32.8 feet
- 1 hectometer = 10 dekameters = 328.08 feet
- 1 kilometer = 10 hectometers = 3,280.8 feet

#### Weights

- 1 centigram = 10 milligrams = .15 grain
- 1 decigram = 10 centigrams = 1.54 grains
- 1 gram = 10 decigram = .035 ounce
- 1 decagram = 10 grams = .35 ounce
- 1 hectogram = 10 decagrams = 3.52 ounces 1 kilogram = 10 hectograms = 2.2 pounds
- 1 quintal = 100 kilograms = 220.46 pounds
- 1 metric ton = 10 quintals = 1.1 short tons

#### Liquid Measure

- 1 centiliter = 10 milliters = .34 fl. ounce
- 1 deciliter = 10 centiliters = 3.38 fl. ounces
- 1 liter = 10 deciliters = 33.81 fl. ounces
- 1 dekaliter = 10 liters = 2.64 gallons
- 1 hectoliter = 10 dekaliters = 26.42 gallons 1 kiloliter = 10 hectoliters = 264.18 gallons
  - Square Measure
- 1 sq. centimeter = 100 sq. millimeters = .155 sq. inch
- 1 sq. decimeter = 100 sq. centimeters = 15.5 sq. inches
- 1 sq. meter (centare) = 100 sq. decimeters = 10.76 sq. feet
- 1 sq. dekameter (are) = 100 sq. meters = 1,076.4 sq. feet
- 1 sq. hectometer (hectare) = 100 sq. dekameters = 2.47 acres
- 1 sq. kilometer = 100 sq. hectometers = .386 sq. mile

#### Cubic Measure

1 cu. centimeter = 1000 cu. millimeters = .06 cu. inch 1 cu. decimeter = 1000 cu. centimeters = 61.02 cu. inches 1 cu. meter = 1000 cu. decimeters = 35.31 cu. feet

## **Approximate Conversion Factors**

To change	То	Multiply by	To change	То	Multiply by
inches	centimeters	2.540	ounce-inches	Newton-meters	.007062
feet	meters	.305	centimeters	inches	.394
vards	meters	.914	meters	feet	3.280
miles	kilometers	1.609	meters	vards	1.094
square inches	square centimeters	6.451	kilometers	miles	.621
square feet	square meters	.093	square centimeters	square inches	.155
square vards	square meters	.836	square meters	square feet	10.764
square miles	square kilometers	2.590	square meters	square yards	1.196
acres	square hectometers	.405	square kilometers	square miles	.386
cubic feet	cubic meters	.028	square hectometers	acres	2.471
cubic yards	cubic meters	.765	cubic meters	cubic feet	35.315
fluid ounces	milliliters	29,573	cubic meters	cubic yards	1.308
pints	liters	.473	milliliters	fluid ounces	.034
quarts	liters	.946	liters	pints	2.113
gallons	liters	3.785	liters	quarts	1.057
ounces	grams	28.349	liters	gallons	.264
pounds	kilograms	.454	grams	ounces	.035
short tons	metric tons	.907	kilograms	pounds	2.205
pound-feet	Newton-meters	1.356	metric tons	short tons	1.102
pound-inches	Newton-meters	.11296			

## **Temperature (Exact)**

°F	Fahrenheit	5/9 (after	Celsius	°C
	temperature	subtracting 32)	temperature	

PIN: 060247-000